

全自动贴袋机（快速换模）

Fully automatic bag sticking machine(quickly change-over)

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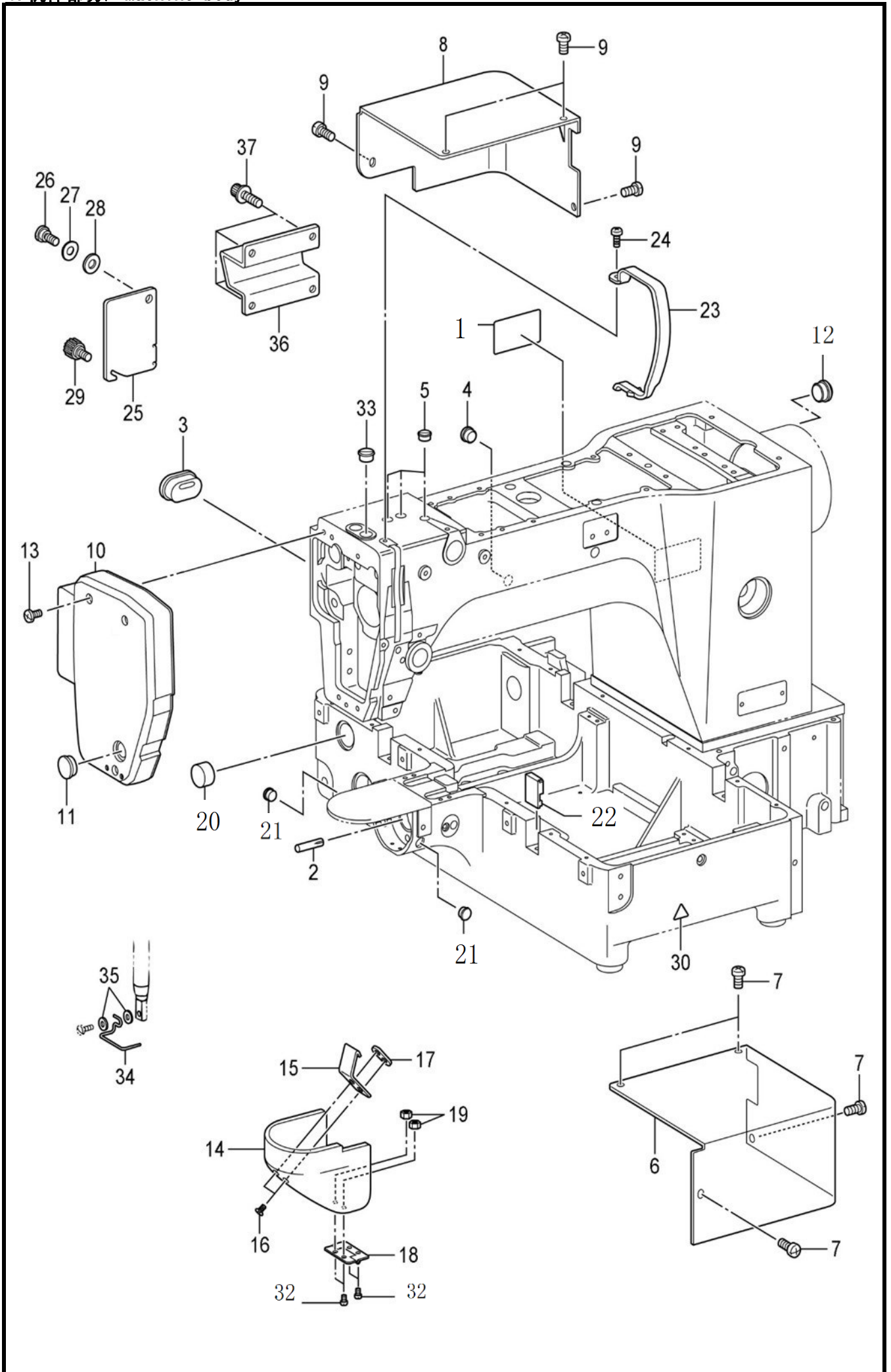
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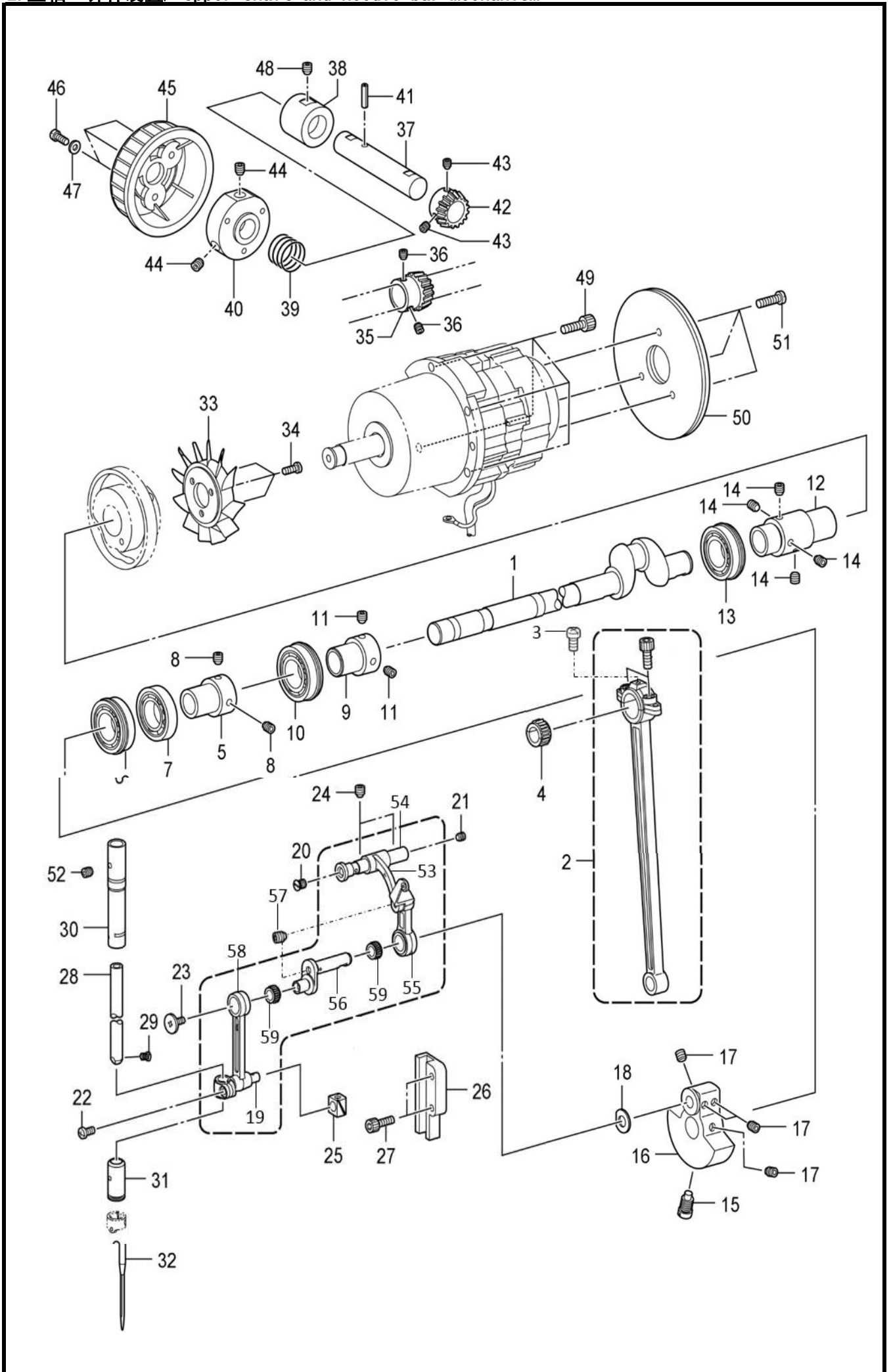
1. 机体部分/ Machine body



1. 机体部分/ Machine body

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10392830	1	操作注意标签	Operation attention label	
2	10100200	1	旋梭座定位销	Hook holder locating pin	C117608001
3	15200020	1	橡皮塞 20-15	Rubber plug 20 to 15	CSA4596001
4	10100020	1	橡皮塞 Φ 13.5	Rubber plug Φ 13.5	C117934001
5	10100030	3	橡皮塞 Φ 10.5	Rubber plug Φ 10.5	C104821001
6	15200030	0	马达盖 R	The motor cover R	CSA4597001
7	00706100	4	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
8	15200050	1	马达盖 L	The motor cover L	CSA4598001
9	00706100	4	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
10	15509030	1	主面板	Main panel (teardrop-shaped upxin)	
11	10100140	1	橡皮塞 Φ 15.5	Rubber plug Φ 15.5	C104449001
12	15200180	1	橡皮塞 13	Rubber plug 13	CS20164001
13	00706100	3	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
14	15200120	1	大旋梭盖	The big hook cover	CSA4603101
15	15200130	1	大旋梭盖挂钩 D	Large hook with hook D	CSA6272001
16	01103050	2	十字沉头螺钉M3X5	Cross countersunk head screw M3X5	C004300513
17	10105000	1	板螺母	The plate nut	CSA3264001
18	15200140	1	铰链	hinge	CSA6207001
19	00403250	2	螺母M3	Nut M3	C021300106
20	15200210	1	橡皮塞 26	Rubber plug 26	CSA6194001
21	15200220	2	橡皮塞 11.5	Rubber plug 11.5	CS44010001
22	15200230	2	橡皮盖	Rubber cover	CSA6441001
23	10100180	1	挑线杆防护罩	Rod take-up guard	CSA3200101
24	01504105	1	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10	CSA3025001
25	15200150	1	间歇盖板(舒普)	Intermittent cover (shup)	CSA4604001
26	10105060	1	驱动杆压杆轴位螺钉	Drive rod press rod shaft position screw	CSA3306001
27	00610700	1	弹簧垫圈	Spring washer	C120265002
28	00506090	1	垫圈	The gasket	CS07350002
29	02000164	1	螺钉(塑料头 黄色) M5	Screw (plastic head yellow) M5	CS36475000
30	15200170	1	警告标示(三角形)	Warning sign (triangle)	CS36924002
31	10101880	1	橡皮塞 Φ 9X6.5	Rubber plug Φ 9 x6. 5	C146080000
32	00703045	4	十字盘头螺钉M3X4	Cross disc head screw M3X4	C062300416
33	10100020	1	橡皮塞 Φ 13.5	Rubber plug Φ 13.5	C117934001
34	15200190	1	护指器	Refers to the guard	CS02445001
35	00503040	2	平垫圈 L3.5	Flat washer L3.5	C025350332
36	15200200	1	机头撑杆	The nose poles	CSA4605001
37	01606160	4	内六角螺栓(带垫圈)M6X16DB	Hexagon socket bolt (with washer)M6X16DB	CS42446001
38	10105240	1	接地标记	Grounding mark	CS37060001
39	15507790	3	按钮开关(贴袋机专用)	Button switch (for bag sticking machine)	
40	15507820	1	开关安装薄板	Switch mounting sheet	
41	01403450	4	十字圆头螺钉M3X45	Cross head screw M3X45	

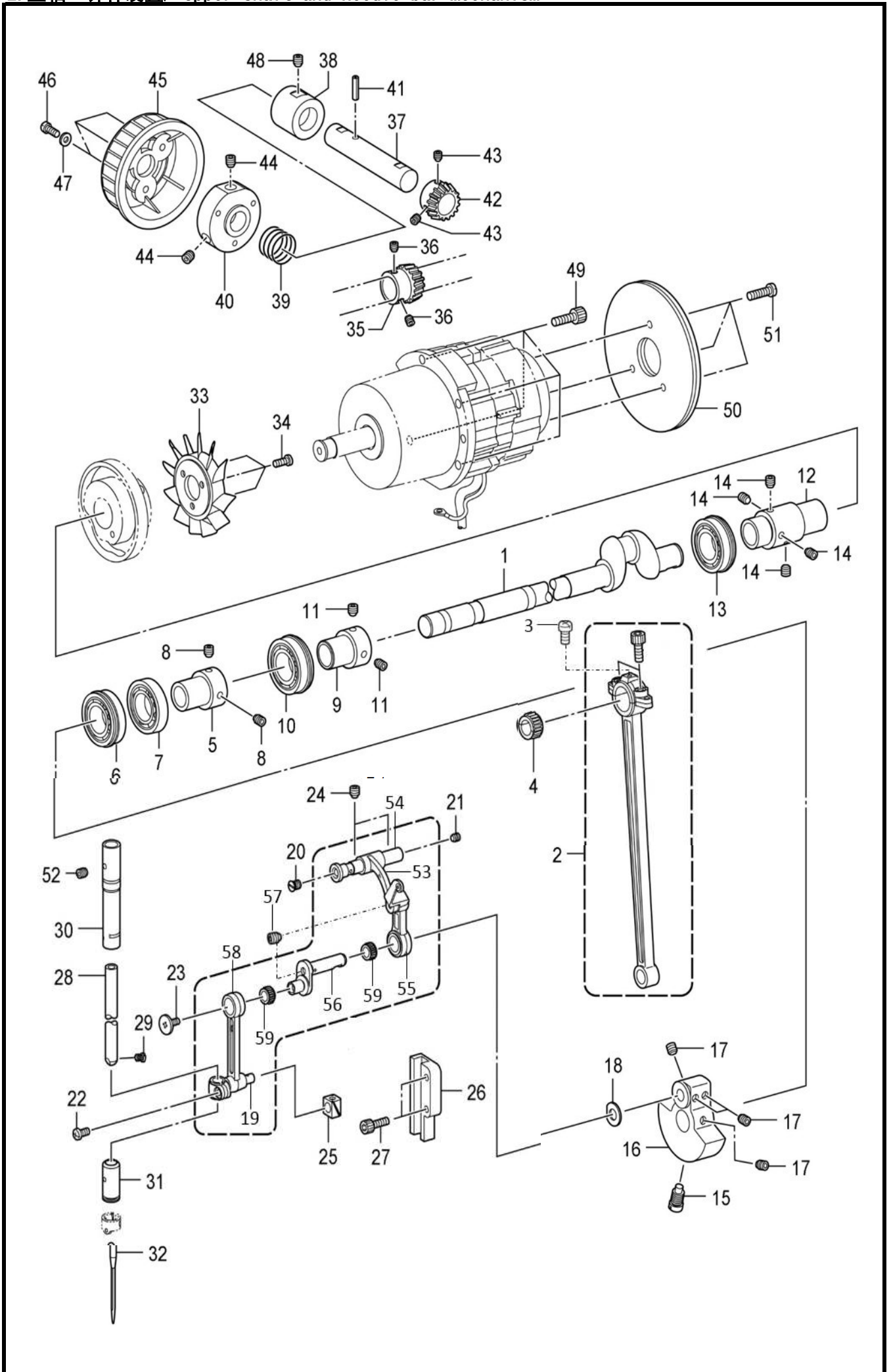
2. 上轴·针杆装置 / Upper shaft and needle bar mechanism



2. 上轴·针杆装置/ Upper shaft and needle bar mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	15200280	1	上轴	On the shaft	CSA4606001
2	10100250	1	曲柄轴组件	Crank shaft assembly	CSA3499001
3	00703045	2	十字盘头螺钉M3X4	Cross disc head screw M3X4	C062300416
4	00115131	1	滚针轴承(公差2~0)	Needle roller bearing (tolerance 2 ~ 0)	CSA4172001
4	00115132	1	滚针轴承(公差0~-2)	Needle roller bearing (tolerance 0 ~ -2)	CSA4173001
4	00115133	1	滚针轴承(公差-2~-4)	Needle roller bearing (tolerance -2 ~ -4)	CSA4174001
4	00115134	1	滚针轴承(公差-4~-6)	Needle roller bearing (tolerance -4 ~ -6)	CSA4175001
5	10100260	1	轴承前套	Bearing before	CSA3206001
6	00169041	1	轴承6904DDUNR	Bearing 6904 ddunr	CSA4179001
7	00169040	1	轴承R-6904DDU	Ddu bearing R - 6904	CSA4180001
8	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
9	10100260	1	轴承前套	Bearing before	CSA3206001
10	00160041	1	轴承6004DDUNR	Bearing 6004 ddunr	CSA4177001
11	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
12	15200290	1	管接头 G	The pipe joint G	CSA4608101
13	00162041	1	轴承6204DDUNR	Bearing 6204 ddunr	CSA4178001
14	00806061	4	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
15	02000151	1	螺钉M8	Screw the M8	CS25235001
16	15200300	1	曲柄 G	Crank G	CSA4609101
17	00806061	4	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
18	00508020	1	垫圈8	Gasket 8	C110367001
19	10100320	1	针杆连接柱(镀DLC)	Needle rod connection column (DLC plated)	
20	01105060	1	一字沉头螺钉M5X6	One word countersunk head screw M5X6	CSA2958001
21	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
22	00704080	1	十字盘头螺钉M4X8	Cross disc head screw M4X8	C062400806
23	02000152	1	锥形螺钉SM3.57-40L	Taper screw sm3.57-40l	C145465001
24	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
25	10100350	1	滑块	The slider	CSA3488001
26	10100360	1	滑块导向B	Slider leads to B	CSA3528001
27	01204165	2	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
28	15200340	1	针杆	Needle bar	
29	02000153	1	一字头螺钉SM3.57-40	Head screw sm3.57-40	C144458001
30	10100390	1	针杆上轴套 U	Sleeve U on needle rod	CSA3223001
31	10100400	1	针杆下轴套 D	Needle rod lower sleeve D	CSA3224001
32	10100430	1	机针19#	19 # machine needle	CS37928019
33	10100460	1	叶轮	The impeller	CS38713100
34	01504105	3	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10	CSA3025001
35	15200370	1	齿轮 R	Gear R	CSA6108001
36	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
37	15200380	1	上轮轴	On the shaft	CSA4626001
38	15200390	1	上轮轴套	On the shaft sleeve	CSA4627001
39	15200400	1	#N/A	# N/A	
40	15200410	1	上轮基座	The wheel base	CSA4629001
41	00304120	1	弹簧销4X12	Spring pin 4 x12	C047401242
42	15200430	1	齿轮	gear	CSA4624001
43	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
44	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
45	15200440	1	上轮	On the wheel	CSP1310308
46	00704120	3	十字盘头螺钉M4X12	Cross disc head screw M4X12	C062401216
47	00504050	3	垫圈 L4	Gasket L4	CSA5158001
48	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
49	01205160	4	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
50	10105890	2	惯性轮 2 (2.6MM厚)	Inertia wheel 2 (2.6mm thick)	
51	00704100	3	十字盘头螺钉M4X10	Cross disc head screw M4X10	C062401006
52	00806050	1	内紧定螺钉M6X5	Internal set screw M6X5	C012060536
53	15200320	1	挑线连杆G	Connecting rod G	
54	10100310	1	挑线连杆销(镀DLC)	Connecting rod pin (DLC plated)	
55	15200330	1	挑线连杆组件	Connecting rod assembly	CSP1310307
56	15200310	1	挑线曲柄	Pick line of the crank	D0102019B2
57	00803030	2	内紧定螺钉M3X3	Internal set screw m 3 3 3	C012300336

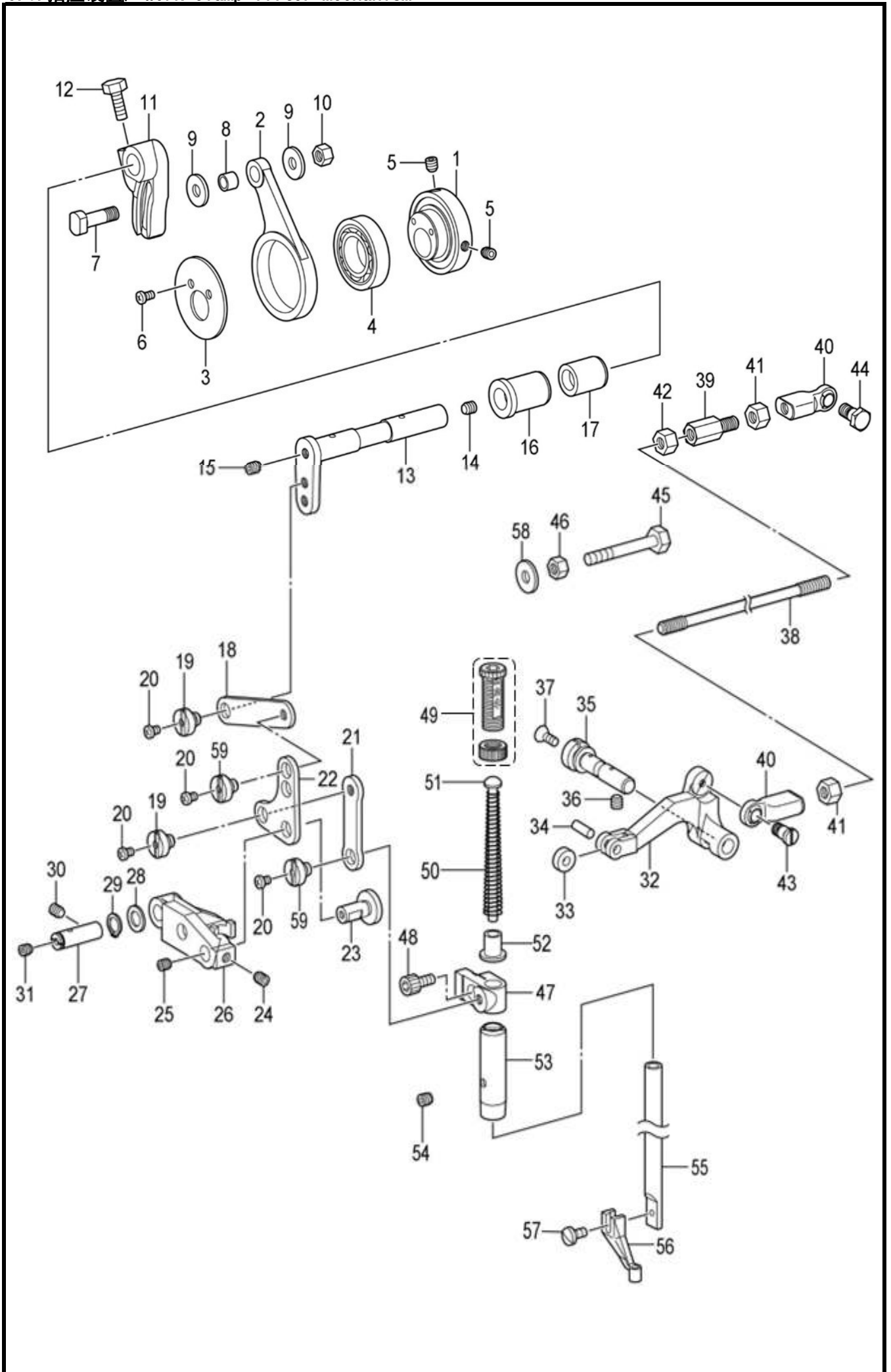
2. 上轴·针杆装置 / Upper shaft and needle bar mechanism



## 2. 上轴·针杆装置/ Upper shaft and needle bar mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
58	10100290	1	针杆连杆	Needle bar connecting rod	CSP4300306
59	00108084	2	滚针轴承(公差+2~+4)	Needle roller bearing (tolerance +2 ~ +4)	CSP4300324
59	00108083	2	滚针轴承(公差0~2)	Needle roller bearing (tolerance 0 ~ 2)	CSP4300310
59	00108082	2	滚针轴承(公差0~-2)	Needle roller bearing (tolerance 0 ~ -2)	CSP4300309
59	00108085	2	滚针轴承(公差-2~-4)	Needle roller bearing (tolerance -2 ~ -4)	CSP4300307
59	00108081	2	滚针轴承(公差-4~-6)	Needle roller bearing (tolerance -4 ~ -6)	CSP4300308

### 3.1. 抬压装置 / Work clamp lifter mechanism

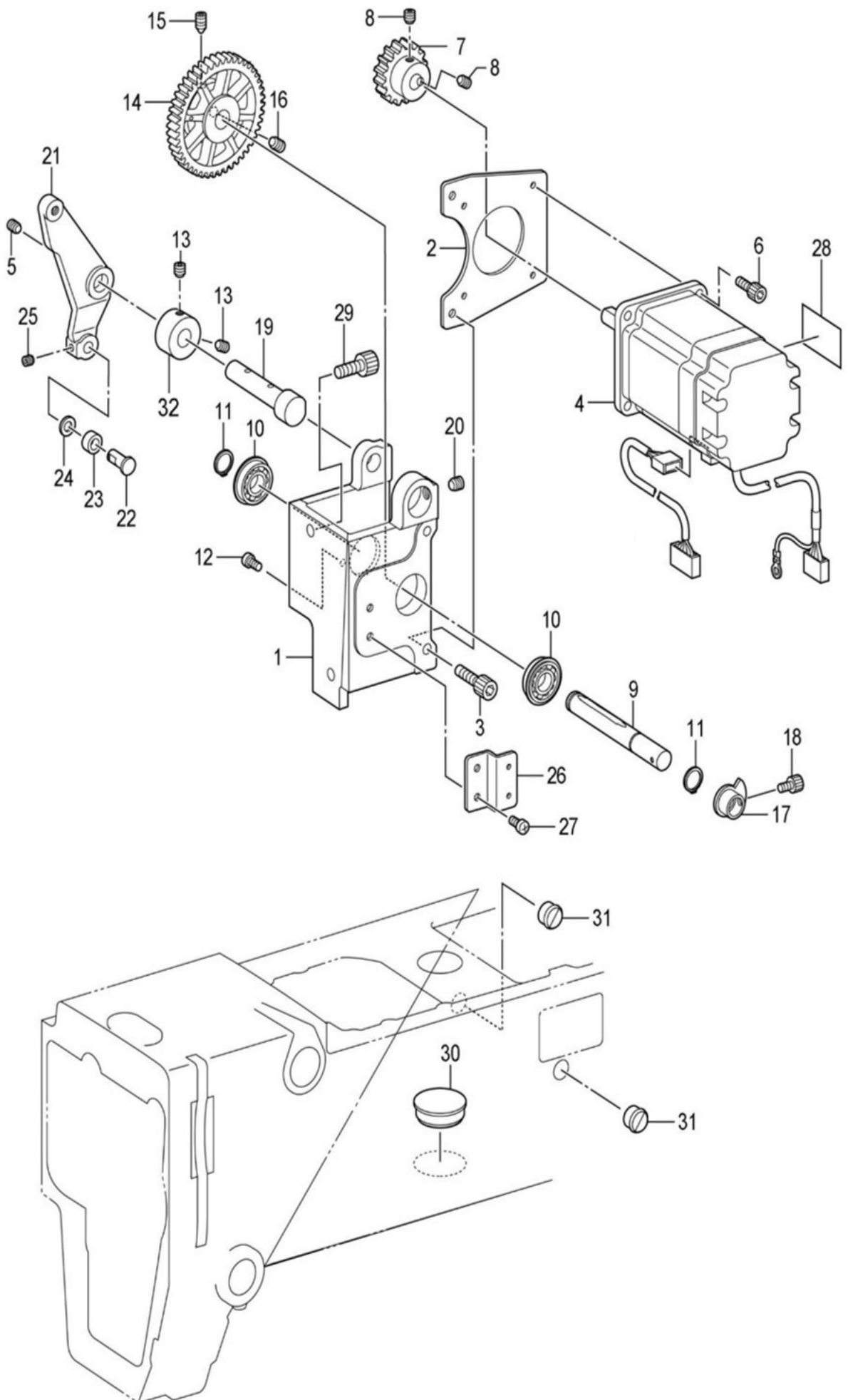


### 3.1. 抬压装置/ Work clamp lifter mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	15201670	1	凸轮	CAM	CSA4759001
2	15201680	1	连杆	Connecting rod	CSA4760001
3	15204160	1	垫圈(凸轮盖板)	Washer (CAM cover)	CSA4763001
4	00168050	1	轴承 6805VV	Bearing 6805 v. v.	C623033000
5	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
6	00704065	2	十字盘头螺钉M4X6	Cross disc head screw M4X6	C062400616
7	15201690	1	滚轮轴	Roller shaft	CSA4761001
8	15201700	1	滚轮	roller	CSA4762001
9	00506110	2	垫圈6	Washer (6)	CSA4302001
10	00406050	1	螺母M6	Nut M6	C021060106
11	15201710	1	压臂 R	The pressure arm R	CSA4764001
12	01306120	1	外六角螺栓 M6X12	Outer hexagon bolt M6X12	C017061216
13	15201720	1	压臂 F	The pressure arm F	CSA4765001
14	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
15	00806061	1	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
16	15201730	1	压臂轴套 F	Press arm sleeve F	CSA4766001
17	15201740	1	压臂轴套 R	Press arm bushing R	CSA4767001
18	15201750	1	间歇连杆 A	Intermittent link A	CSA4768001
19	15204140	2	轴位螺钉 6	Axial screw 6	CSA4769001
20	00803030	4	内紧定螺钉M3X3	Internal set screw m 3 3 3	C012300336
21	15201770	1	间歇连杆B	Intermittent link B	
22	15201790	1	间歇连杆	Intermittent link	
23	15201800	1	连杆轴	Connecting rod shaft	CSA4773001
24	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
25	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
26	15201820	1	联接支架	The connecting bracket	
27	15201830	1	联接板轴	The connecting plate shaft	CSA4771001
28	00508050	1	垫圈	The gasket	CSA2161001
29	00202080	1	轴用挡圈C8	Shaft retainer C8	C048080142
30	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
31	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
32	15201840	1	间歇提升杆	Intermittent lifting rod	CSA4779001
33	15201850	1	提升杆滑轮	Lifting rod pulley	CSA4781001
34	15201860	1	滚轮	roller	C141362001
35	15201870	1	提升杆轴	Lifting lever shaft	CSA4780001
36	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
37	01104080	1	一字沉头螺钉M4X8.7	One - word countersunk head screw m 4 x	CS25310101
38	15201880	1	提升连杆	Improve connecting rod	CSA4775001
39	15201890	1	提升连杆接头	Lifting connecting rod	CSA4853001
40	10102480	2	接头组件	Joint components	CS32465001
41	00406031	2	六角螺母M6X3.5	Hexagon nut m6x3.5	C021060306
42	00406041	1	摆动齿轮螺母M6X0.75	Swing gear nut m6x0.75	CSA3227001
43	15204170	1	轴位螺钉	Axis of a screw	CSA4776001
44	10105030	1	切线杆V接头轴位螺钉	Tangent rod V joint shaft position screw	CS32462001
45	01306500	1	外六角螺栓 M6X50	Outer hexagon bolt M6X50	C017065002
46	00406050	1	螺母M6	Nut M6	C021060106
47	15201910	1	压紧杆接头	Clamp rod joint	CSA4778001
48	01204085	1	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
49	15201920	1	调节螺母 M14	Adjusting nut M14	CSA1175001
50	15201930	1	弹簧	spring	CSA5300001
51	15201940	1	弹簧导向	Spring guide	CS10112001
52	15201950	1	弹簧管套	Spring pipe sleeve	CSA5301001
53	15201960	1	压紧杆轴套	Clamp shaft sleeve	CSA2195001
54	00806050	1	内紧定螺钉M6X5	Internal set screw M6X5	C012060536
55	15201970	1	压紧杆	Presser bar	C111466101
56	15201980	1	中压脚 Φ2.5	Medium voltage Φ 2.5 foot	CS42843001
57	02000165	1	螺钉 SM3.57X12	Screw SM3.57 X12	CS13399001
58	00506100	1	垫圈	The gasket	C151439102
59	15204150	2	间歇连杆轴位螺钉	Intermittent connecting rod shaft position screw	

### 3.2. 抬压装置 / Work clamp lifter mechanism

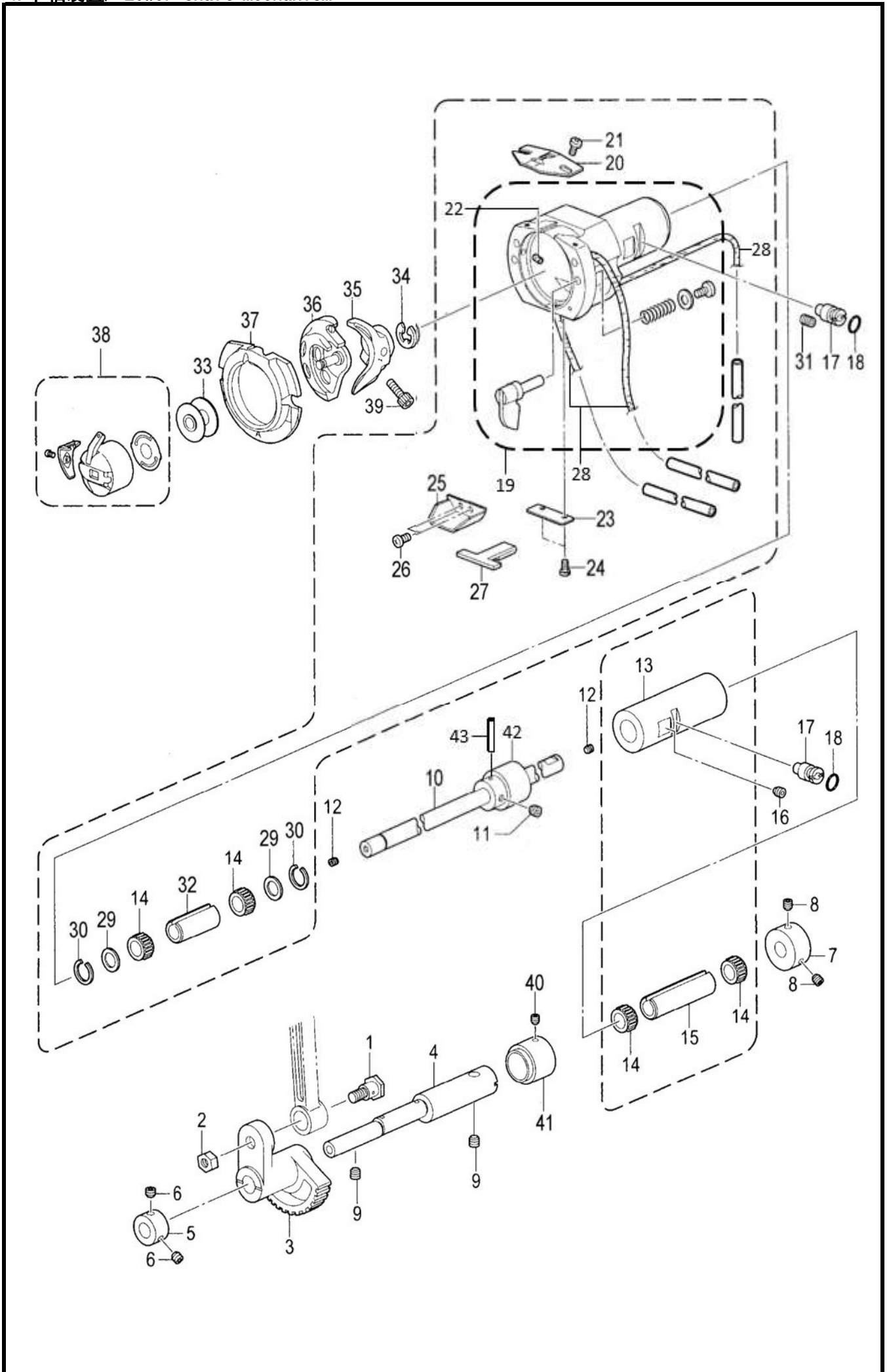
< 空压式 / For Pneumatic type >



### 3.2. 抬压装置/ Work clamp lifter mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	15202110	1	马达座	The motor seat	CSA4741101
2	15202120	1	压脚马达板	Press foot motor plate	CSA4742001
3	01205120	2	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
4	10003013	1	311脉冲马达组件P (黑)	311 pulse motor module P (black)	
5	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
6	01204100	4	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
7	15202150	1	驱动齿轮	Drive gear	CSA4743001
8	00806050	2	内紧定螺钉M6X5	Internal set screw M6X5	C012060536
9	15202160	1	压脚支点轴	Press foot fulcrum shaft	CSA4744001
10	00169001	2	球轴承 6900ZZNR	Ball bearing 6900 ZZNR	CSA4647001
11	00202100	2	轴用挡圈 C10	Shaft retainer C10	C048100142
12	01504100	1	十字盘头螺钉 (带大垫圈) M4X10	Cross disc head screw (with large washer)	CSP4303731
13	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
14	15202170	1	凸轮齿轮	CAM gear	CSA4745001
15	00806101	1	内紧定螺钉 M6X10	Internal set screw M6X10	C016061031
16	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
17	15202190	1	压脚原点挡块	Pin origin block	CSA4747001
18	01204085	1	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
19	15202200	1	压脚柄轴	Presser foot arbor	CSA4748001
20	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
21	15202210	1	间歇驱动杆	Intermittent drive lever	CSA6210001
22	10101350	1	抬压滚轮轴	Roller shaft	CSA3441001
23	00169600	1	轴承R-696ZZ (NSK)	R - 696 zz bearing NSK) (	
24	00506120	1	垫圈	The gasket	C109763001
25	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
26	15202240	1	压脚传感器板	Pressure foot sensor plate	CSA4753001
27	01504105	2	十字盘头螺钉 (带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10	CSA3025001
28	10104500	1	步进电机标签 (禁摸标志)	Stepper motor label (no touch sign)	CSP4305193
29	01206120	2	内六角螺栓M6X12	Hexagon socket bolt M6X12	C018061236
30	15202250	1	橡皮塞 29	Rubber plug 29	C159163000
31	10100030	2	橡皮塞 Φ 10.5	Rubber plug Φ 10.5	C104821001
32	15202260	1	紧圈	ring	CSA4757101

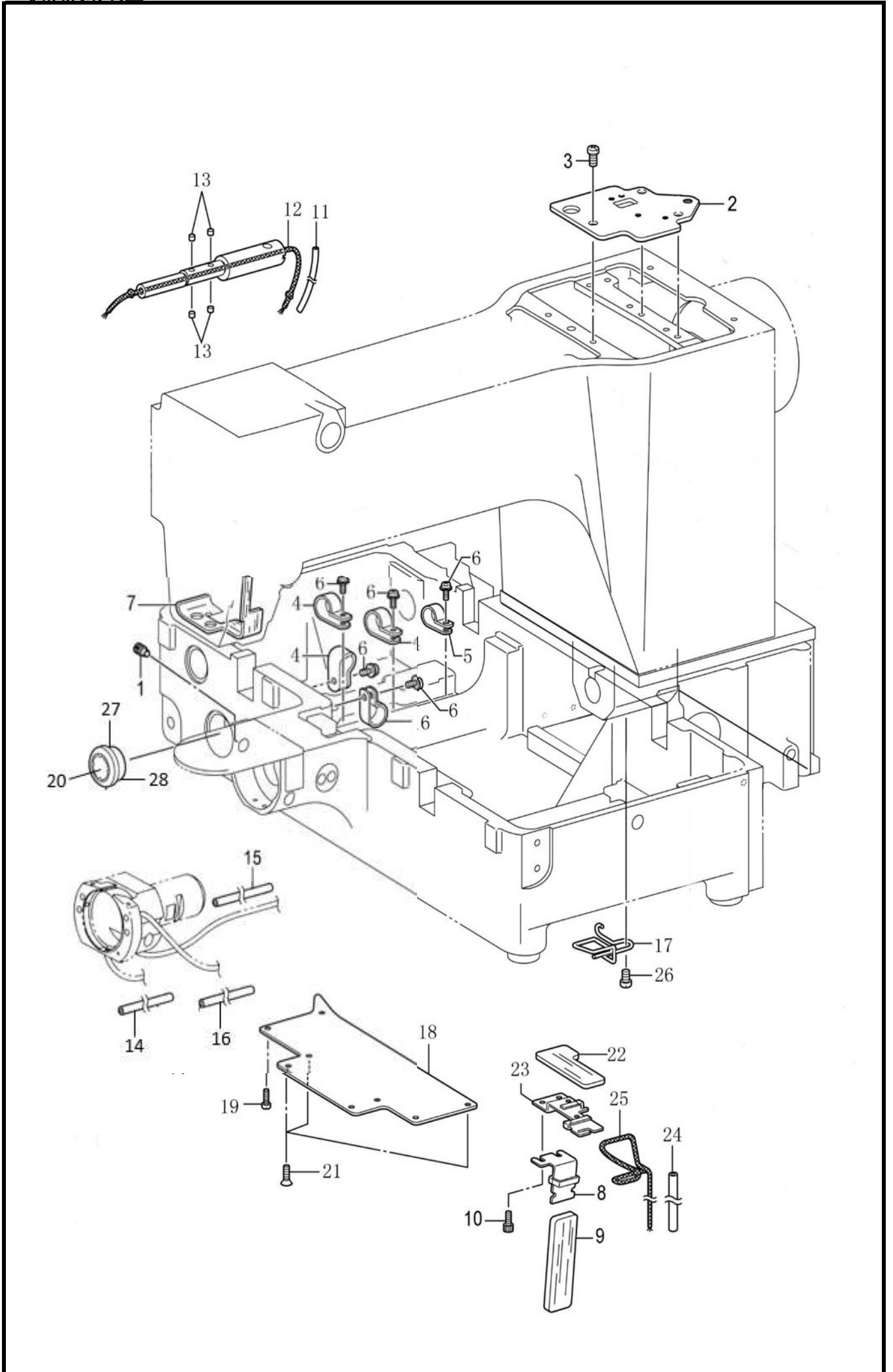
4. 下轴装置 / Lower shaft mechanism



## 4. 下轴装置/ Lower shaft mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10101440	1	轴位螺钉M6X0.75(镀DLC)	Screw m6x0.75 (DLC plated)	
2	00406041	1	摆动齿轮螺母M6X0.75	Swing gear nut m6x0.75	CSA3227001
3	10101450	1	摆动齿轮	The swing gear	CSA3228101
4	15202270	1	摆动齿轮轴	Swing gear shaft	CSA4782001
5	10100840	1	紧圈B	Ring B	CSA3231001
6	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
7	10101480	1	下轴轴套紧圈	Lower shaft sleeve tightening ring	CSA3233001
8	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
9	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
10	15202280	1	下轴	The shaft	CSP1312101
11	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
12	00804040	2	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
13	10101490	1	下轴轴套	The shaft sleeve	CSA3237001
14	00108106	4	轴承(公差+4~+6)	Bearings (tolerance +4 ~ +6)	CSP4301307
15	00108105	4	轴承(公差+2~+4)	Bearing (tolerance +2 ~ +4)	CSP4301306
16	00108100	4	轴承(公差0~2)	Bearing (tolerance 0 ~ 2)	CSA4187001
17	00108103	4	轴承(公差-2~-4)	Bearings (tolerance -2 ~ -4)	CSA4189001
18	00108104	4	轴承(公差-4~-6)	Bearings (tolerance -4 ~ -6)	CSA4190001
19	10101530	1	下轴套圈	Under the collar ring	CSA3273001
20	00806100	1	内紧定螺钉M6X10	Internal set screw M6X10	CSP4300316
21	10101470	2	旋梭调节轴	Shuttle adjusting shaft	CSA3238101
22	02000201	2	O型圈PW3	Type O PW3	C081003670
23	10102330	1	大旋梭台(顺发)	Large revolving shed (straight)	
24	10101550	1	旋梭线导向	Shuttle guide	CS02429201
25	01904030	2	一字平头螺钉M3X4	Flat head screw M3X4	CSA4199001
26	10101570	2	油毡	linoleum	C153050000
27	10101580	1	油毡支撑板	Linoleum support plate	CSA3242001
28	00703550	2	一字平头螺钉M3X5.5	Screw m3x5.5 with flat head	CS44924001
29	10101590	1	油毡T支架	Linoleum T bracket	CSA3274101
30	00703041	2	十字盘头螺钉M3X4(发黑)	Cross disc head screw M3X4(blackening)	CS47307001
31	10101600	1	油毡T	Felt T	CSA3275001
32	10101610	3	油线Φ3X410	3 x410 Φ oil line	CS59886001
33	10101630	2	垫圈 A	A gasket	CSA3276001
34	10101640	2	止动圈	Retaining ring	CSA3277001
35	00806100	1	内紧定螺钉M6X10	Internal set screw M6X10	CSP4300316
36	10101650	1	轴圈	Axial circle	CSA3278001
37	15202320	1	梭芯	The bobbin	CS44633001
38	00201070	1	挡圈E7	Retaining ring E7	C048070342
39	10101660	1	梭托 D	Shuttle Joe D	CSA3284001
40	15202350	1	中旋梭B(进口广濑)	Medium shuttle B(imported komi hirose)	
41	10101680	1	大旋梭	Big hook	C152682201
42	15202310	1	梭芯套组件(进口广濑)	Shuttle sleeve assembly (imported komi hirose)	
43	01205141	1	内六角螺栓M5X14(发黑)	Hexagon socket bolt M5X14(blackening)	C018501232
44	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
45	10101710	1	紧圈R	Ring R	CSA3283101
46	10101520	1	下轴齿轮	The shaft gear	CSP4301304
47	10101510	1	下轴齿轮锥形销	Lower shaft gear conical pin	CSP4301305

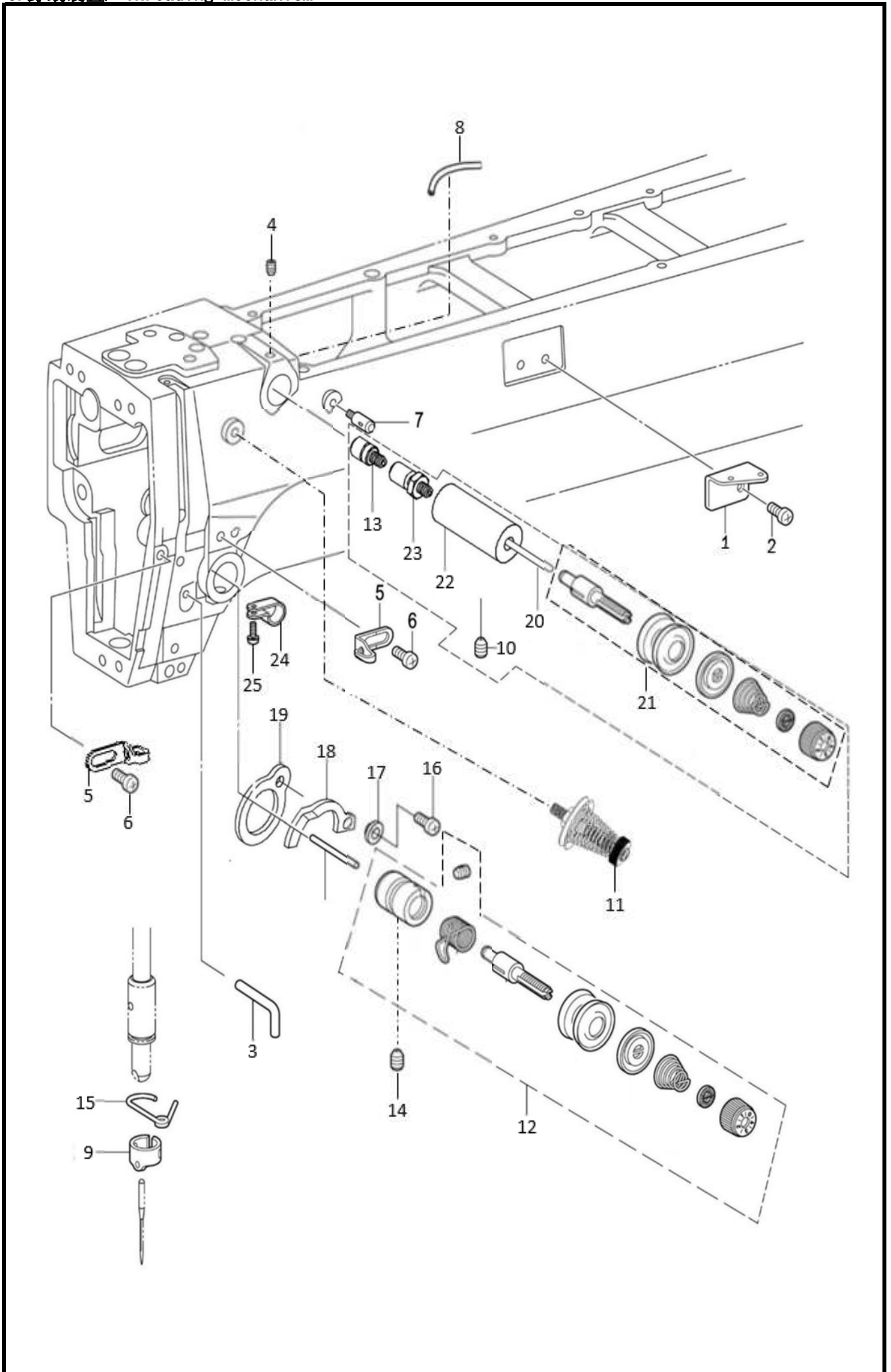
5. 供油润滑装置 / Lubrication



5. 供油润滑装置/ Lubrication

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	02000155	2	螺钉	screw	CSA3244001
2	15202360	1	曲柄盖	Crank cover	CSA4785001
3	00706100	3	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
4	10103140	4	尼龙线夹6N	Nylon wire clip 6N	C146202000
5	10103120	1	压线板	Line pressing board	C149547000
6	01504105	5	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10	CSA3025001
7	10101750	1	针杆轴套油毡	Needle rod sleeve linoleum	CSA3279001
8	10101760	1	下轴给油支架	Lower shaft oil support	CSA3503201
9	10101770	1	下轴齿轮油毡	Bottom shaft gear linoleum	CSA3504201
10	01204085	2	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
11	10101830	0.13	油管Φ3内XΦ5外	Tubing Φ Φ 3 X 5	
12	10101840	1	油线(16股)L=300	Oil line (16 strands)L=300	CS45849000
13	10101570	4	油毡	linoleum	C153050000
14	10101830	0.3	油管Φ3内XΦ5外	Tubing Φ Φ 3 X 5	
15	10101830	0.37	油管Φ3内XΦ5外	Tubing Φ Φ 3 X 5	
16	10101830	0.3	油管Φ3内XΦ5外	Tubing Φ Φ 3 X 5	
17	15202410	1	油线夹B	Oil line B	CSA4789101
18	15202420	1	油盖	Oil cover	CSA6211001
19	00704080	5	十字盘头螺钉M4X8	Cross disc head screw M4X8	C062400806
20	15202390	1	油视窗	Oil window	CSP1312302
21	01104080	3	一字沉头螺钉M4X8.7	One - word countersunk head screw m 4 x	CS25310101
22	10101900	1	油毡	linoleum	CSA3280001
23	10101890	1	齿轮供油支架	Gear oil supply bracket	CSA3246001
24	10101830	0.5	油管Φ3内XΦ5外	Tubing Φ Φ 3 X 5	
25	15202400	1	油线	The oil line	CSA5292101
26	00706080	1	十字盘头螺钉M6X8	Cross disc head screw M6X8	C062060816
27	15202380	1	油视窗橡胶套	Oil window rubber sleeve	CSP1312301
28	15202370	1	油视窗衬套	Oil window bushing	CSP1312303

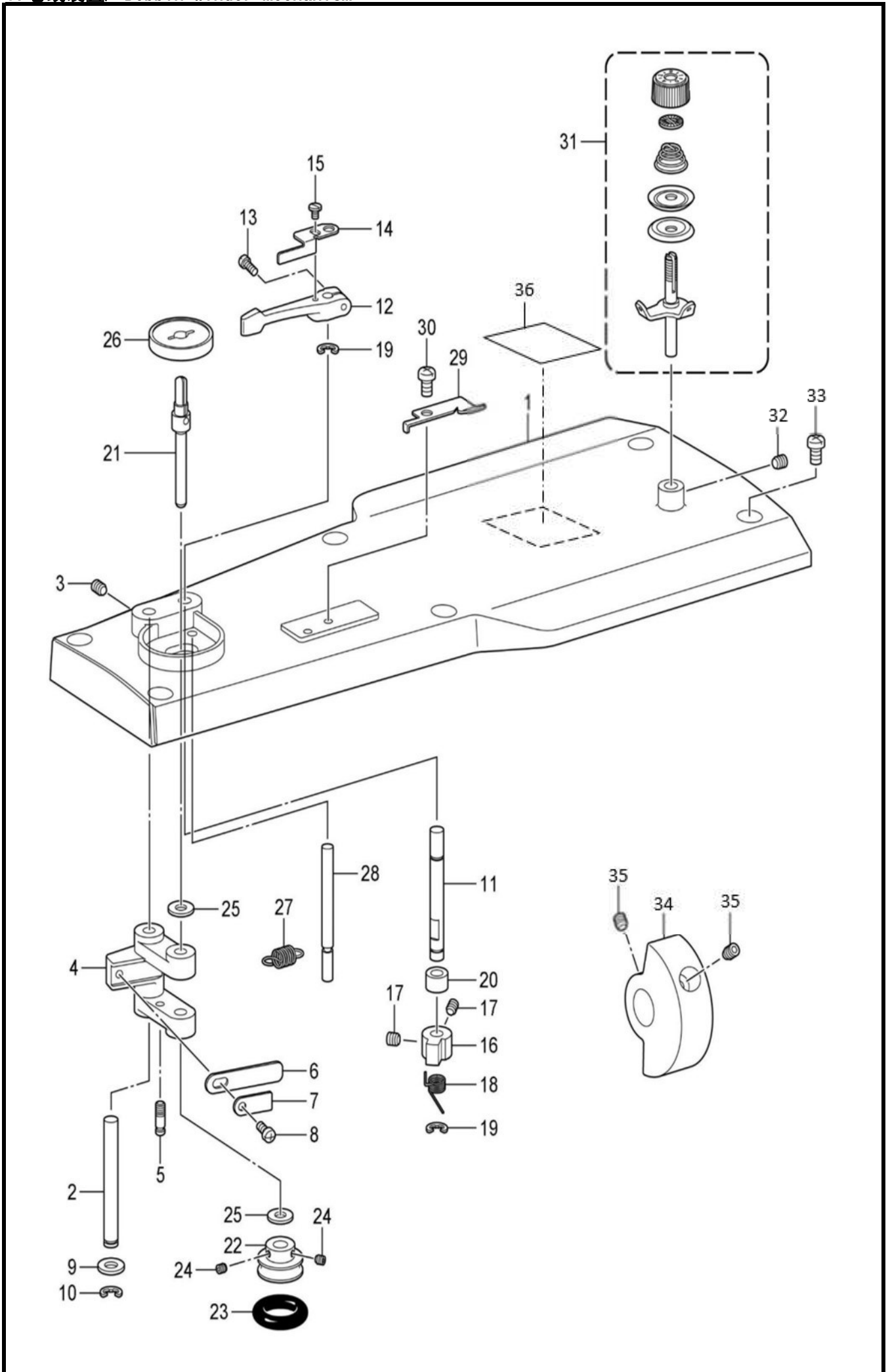
6. 穿线装置 / Threading mechanism



6. 穿线装置/ Threading mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10101940	1	过线导向A	Lead through to A	CSA3250001
2	00705065	1	十字盘头螺钉M5X6	Cross disc head screw M5X6	C062500616
3	10102040	1	线钩	Wire hook	C159224001
4	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
5	15202430	2	过线器 C	A line C	CSA6391001
6	00705065	2	十字盘头螺钉M5X6	Cross disc head screw M5X6	C062500616
7	10101970	1	面线导向杆	Face wire guide bar	C153049001
8	15202960	1.3	空气管(黑色) φ4	Air pipe (black) phi 4	CSA6406001
9	10200220	1	针杆线导向B	Needle rod wire leads to B	CSA3635101
10	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
11	10102030	1	夹线装置组件	Clamping device assembly	CSP4301705
12	10101990	1	松线装置组件	Loose wire assembly	CSP4301702
13	15202480	1	接头 CJ-5H-4	Joint CJ - 4-5 h	
14	00806062	1	内紧定螺钉M6X6	Internal set screw M6X6	CSA4143001
15	10102060	1	针杆轴套线导向D	Needle rod bush line guide D	CSA3258001
16	01503080	1	十字盘头螺钉(带垫圈)M3X8DA	Cross disc head screw (with washer)M3X8DA	COA4300805
17	15204180	1	尼龙垫片	Nylon gaskets	
18	10002074	1	机械式断线感应器	Mechanical wire breaking inductor	
19	15202450	1	导板	guide	
20	10102020	2	松线销	Loose thread pin	CS12699000
21	15202500	1	夹线装置组件	Clamping device assembly	
22	15202490	1	夹线安装座	Clamp mount	
23	15202470	1	针式气缸 CJPB6-5H4(不含接头)	Needle cylinder cjpb6-5h4 (excluding joints)	
24	10103120	1	压线板	Line pressing board	C149547000
25	01204060	1	内六角螺栓(镀镍) M4X6	Hexagon socket bolt (nickel plated) M4X6	0

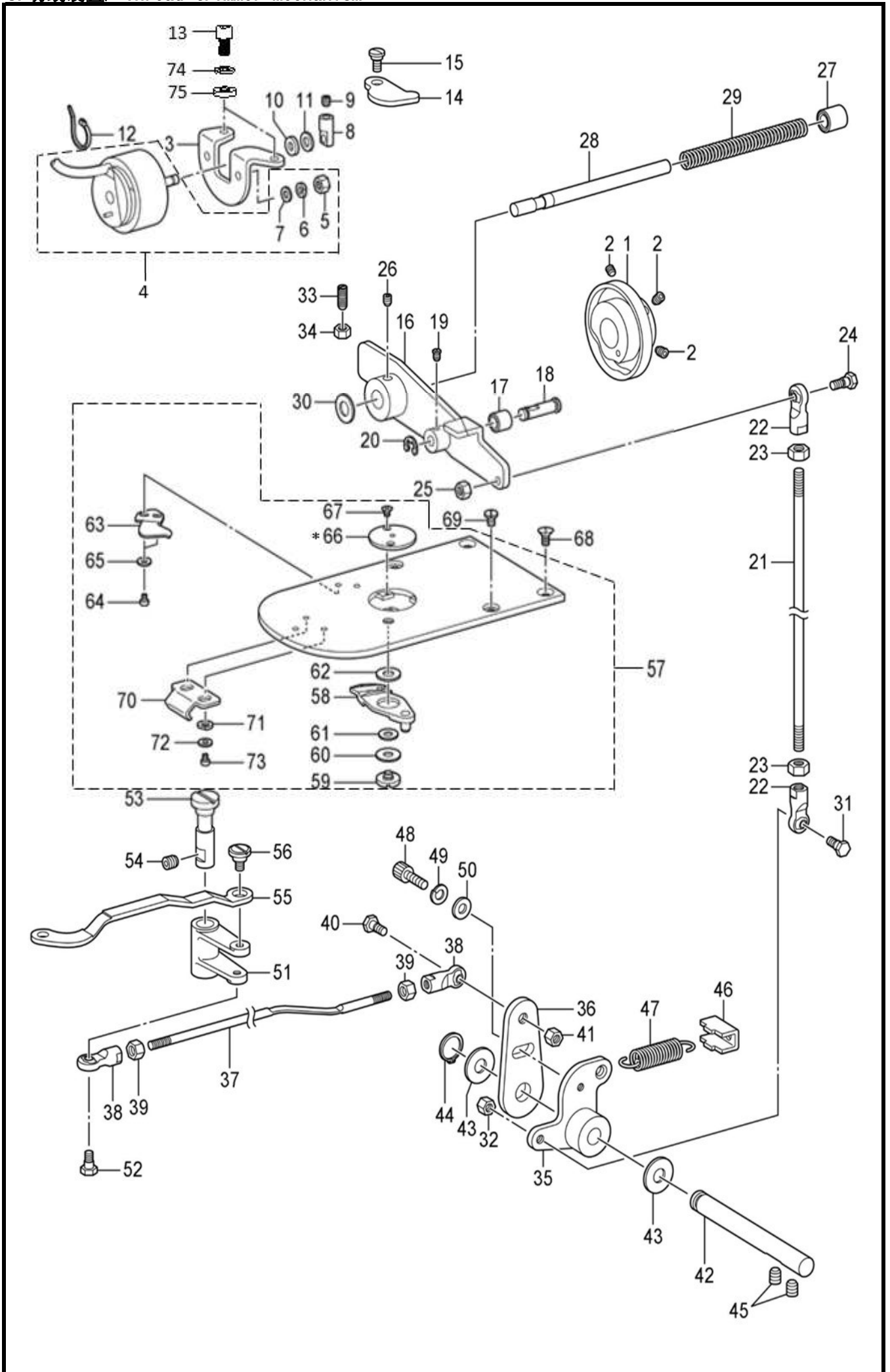
7. 卷线装置 / Bobbin winder mechanism



## 7. 卷线装置/ Bobbin winder mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	15202520	1	顶盖	The top	CSA4795001
2	10102120	1	卷线手柄轴	Reel handle shaft	CSA3290001
3	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
4	10102130	1	卷线手柄	Volume line handle	CSA3291001
5	10105020	1	弹簧挂钩	Spring hanger	CSA4171001
6	10102140	1	板弹簧	Plate spring	C152936001
7	10102150	1	板弹簧垫圈	Plate spring washer	C152937001
8	00703560	1	十字盘头螺钉M3.5X6	Cross disc head screw M3.5X6	C062350616
9	00506001	1	卷线手柄轴垫圈	Coil handle shaft washer	C159486001
10	00201050	1	挡圈 E5	Retaining ring E5	C048050342
11	10102160	1	卷线卡抓轴	Reel the thread to grab the shaft	CSA3293001
12	10102170	1	梭芯压臂柄	Spindle press arm handle	CSA1984001
13	00704120	1	十字盘头螺钉M4X12	Cross disc head screw M4X12	C062401216
14	10102180	1	梭芯压杆	The bobbin compressive bar	CSA3294001
15	00704057	1	一字盘头螺钉M4X5	Pan head screw M4X5	CS23418002
16	10102210	1	卷线卡抓	Volume line card	CSA3295001
17	00804040	2	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
18	10102200	1	弹簧	spring	CS10438001
19	00201050	2	挡圈 E5	Retaining ring E5	C048050342
20	15204190	1	垫片	gasket	CSA4796001
21	10102220	1	卷线轴	reel	CSA3296001
22	10102230	1	卷线器	reel	CSA3297001
23	02000202	1	橡皮圈	Rubber band	C120448001
24	00804040	2	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
25	00506001	2	卷线手柄轴垫圈	Coil handle shaft washer	C159486001
26	10102240	1	梭芯座	The bobbin holder	CSA1988001
27	10102250	1	卷线手柄拉簧	Coil handle tension spring	CS10268001
28	10102260	1	止动轴	Stop shaft	CSA3298001
29	10102270	1	切刀	cutter	CSA3299001
30	00705065	1	十字盘头螺钉M5X6	Cross disc head screw M5X6	C062500616
31	10102290	1	卷线器夹线组件	Reel clamp assembly	CSP4301904
32	00805050	1	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
33	00706100	6	十字盘头螺钉M6X10	Cross disc head screw M6X10	C062061016
34	15202530	1	卷线驱动轮	Coil drive wheel	CSA4797101
35	00806061	2	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
36	10392820	1	保养注意标签	Maintenance attention label	

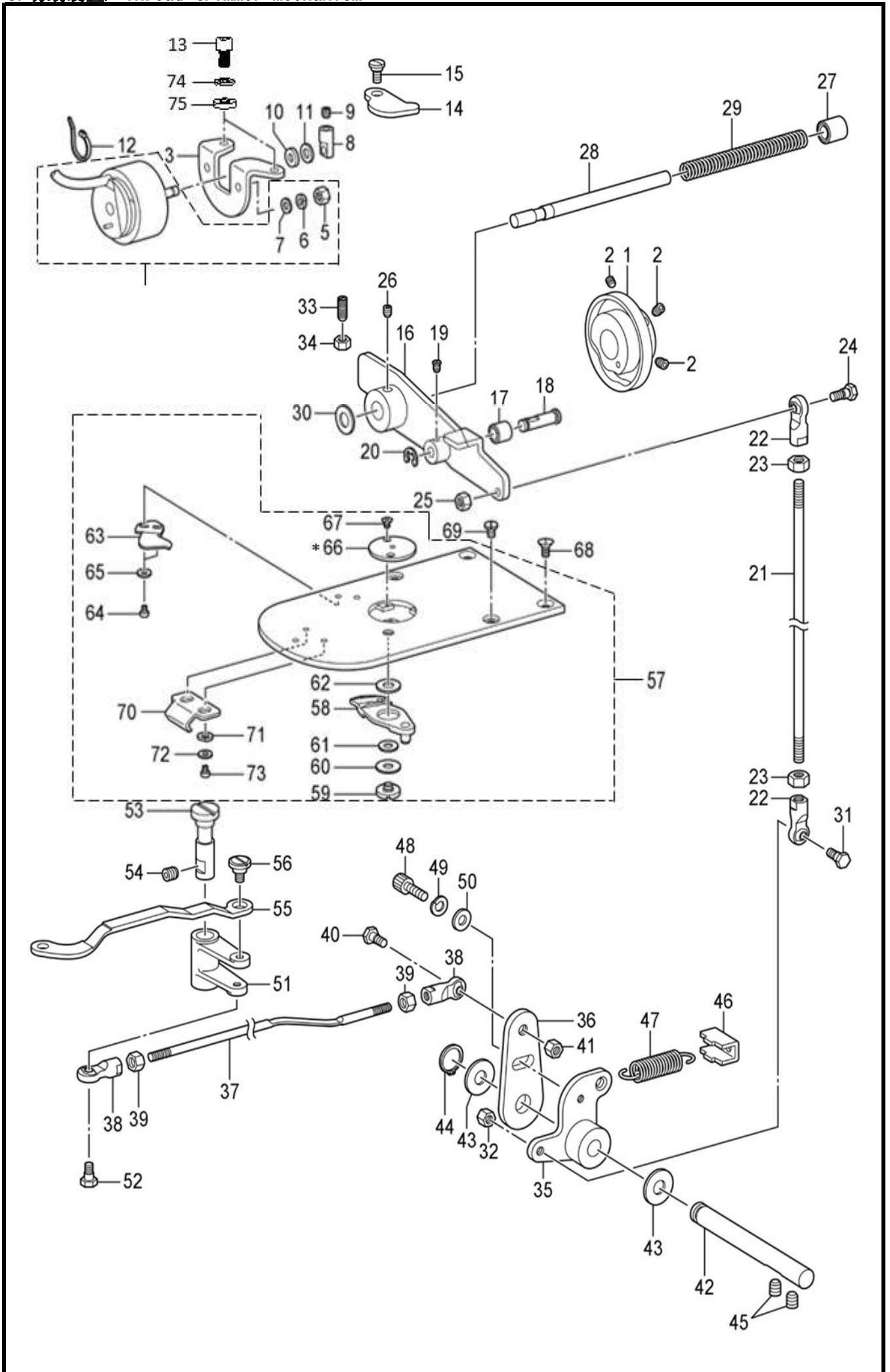
8. 切线装置 / Thread trimmer mechanism



## 8. 切线装置/ Thread trimmer mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10102310	1	切线凸轮	Tangent to the CAM	CSA3301101
2	00806061	3	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
3	15202540	1	电磁铁安装板	Electromagnet mounting plate	CSA4798001
4	10103130	1	切线电磁铁组件	Tangent electromagnet assembly	CSA4348001
5	00404030	2	六角螺母M4	Hexagon nut M4	C021400306
6	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
7	00504010	2	平垫圈M4	Flat washer M4	C025040236
8	10102370	1	电磁铁杆(花样机)	Electromagnetic irons (flower prototype)	CSA3307001
9	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
10	00506000	1	电磁铁缓冲垫圈	Magnet buffer washer	C154599000
11	10102390	1	垫圈	The gasket	CS02652001
12	16300810	1	扎带3X100(黑色)	Ribbon 3X100(black)	
13	01205120	2	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
14	15202550	1	驱动压杆	Driven push rod	CSA4799001
15	10105060	1	驱动杆压杆轴位螺钉	Drive rod press rod shaft position screw	CSA3306001
16	10102400	1	切线驱动杆	Tangent drive rod	CSA3309001
17	10102410	1	切线滚轮	The tangent roller	CSA3310001
18	10102420	1	切线滚轮轴	Tangent roller shaft	CSA3311001
19	00804040	1	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
20	00201040	1	挡圈 E4	Retaining ring E4	C048040342
21	10102470	1	切线杆V	The tangent rod V	CSA3315001
22	10102480	2	接头组件	Joint components	CS32465001
23	00406050	2	螺母M6	Nut M6	C021060106
24	10105030	1	切线杆V接头轴位螺钉	Tangent rod V joint shaft position screw	CS32462001
25	00406031	1	六角螺母M6X3.5	Hexagon nut m6x3.5	C021060306
26	00806061	1	内紧定螺钉M6X6X0.75	Internal set screw m6x6x0.75	CS23651001
27	10102430	1	驱动杆导向轴轴套8X15	Drive rod guide shaft sleeve 8X15	C231071001
28	10102440	1	驱动杆导向轴	Drive rod guide shaft	CSA3312001
29	10102450	1	弹簧	spring	CSA3313101
30	10102460	1	减震垫圈	Suspension gaskets	C154596000
31	10105030	1	切线杆V接头轴位螺钉	Tangent rod V joint shaft position screw	CS32462001
32	00406031	1	六角螺母M6X3.5	Hexagon nut m6x3.5	C021060306
33	00906190	1	一字槽紧定螺钉M6X19	Slotted set screw M6X19	CS25475101
34	00406050	1	螺母M6	Nut M6	C021060106
35	10102490	1	切线杆 V	The tangent rod V	CSA4546001
36	10102500	1	切线杠杆 H	Tangent lever H	CSA3317001
37	15202560	1	切线杆 H	The tangent rod H	CSA4801001
38	10102480	2	接头组件	Joint components	CS32465001
39	00406050	2	螺母M6	Nut M6	C021060106
40	10105030	1	切线杆V接头轴位螺钉	Tangent rod V joint shaft position screw	CS32462001
41	00406031	1	六角螺母M6X3.5	Hexagon nut m6x3.5	C021060306
42	10102510	1	切线杆轴	The tangent rod shaft	CSA3319101
43	00508000	2	垫片	gasket	CSA4545001
44	00202080	1	轴用挡圈C8	Shaft retainer C8	C048080142
45	00806060	2	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
46	10102520	1	弹簧挂钩	Spring hanger	CSA3320101
47	10102530	1	切线复位弹簧	Tangent reset spring	CSA3321001
48	01205140	1	内六角螺栓M5X14镀镍)	Hexagon socket bolt M5X14 nickel plated)	C018501232
49	00605000	1	弹簧垫圈5	Spring washer 5	C028050246
50	00505041	1	垫圈M5(发黑)	Washer M5(blackening)	C146354001
51	10102550	1	动刀曲柄	The knife crank	CSA3324001
52	10105040	1	动刀曲柄轴轴位螺钉	Moving knife crank shaft shaft position	CSA3325001
53	15202570	1	动刀杆轴	The move tool rod axis	CSA4802001
54	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
55	10102570	1	动刀连杆	The knife connecting rod	CSA3327101
56	10105050	1	动刀连杆轴位螺钉	Moving tool connecting rod shaft screw	CSA4354001
57	15202580	1	针板组件 A(厚料)	Needle plate assembly A(thick material)	CSA5157001
58	10106280	1	动刀复合件F-SC (SA3656001 430)	Moving knife composite f-sc (SA3656001 4	CSA6429001
59	10105070	1	动刀轴位螺钉	Moving knife shaft position screw	CSA4518001
60	02000095	1	轴向垫圈	The axial washer	CSA4519001

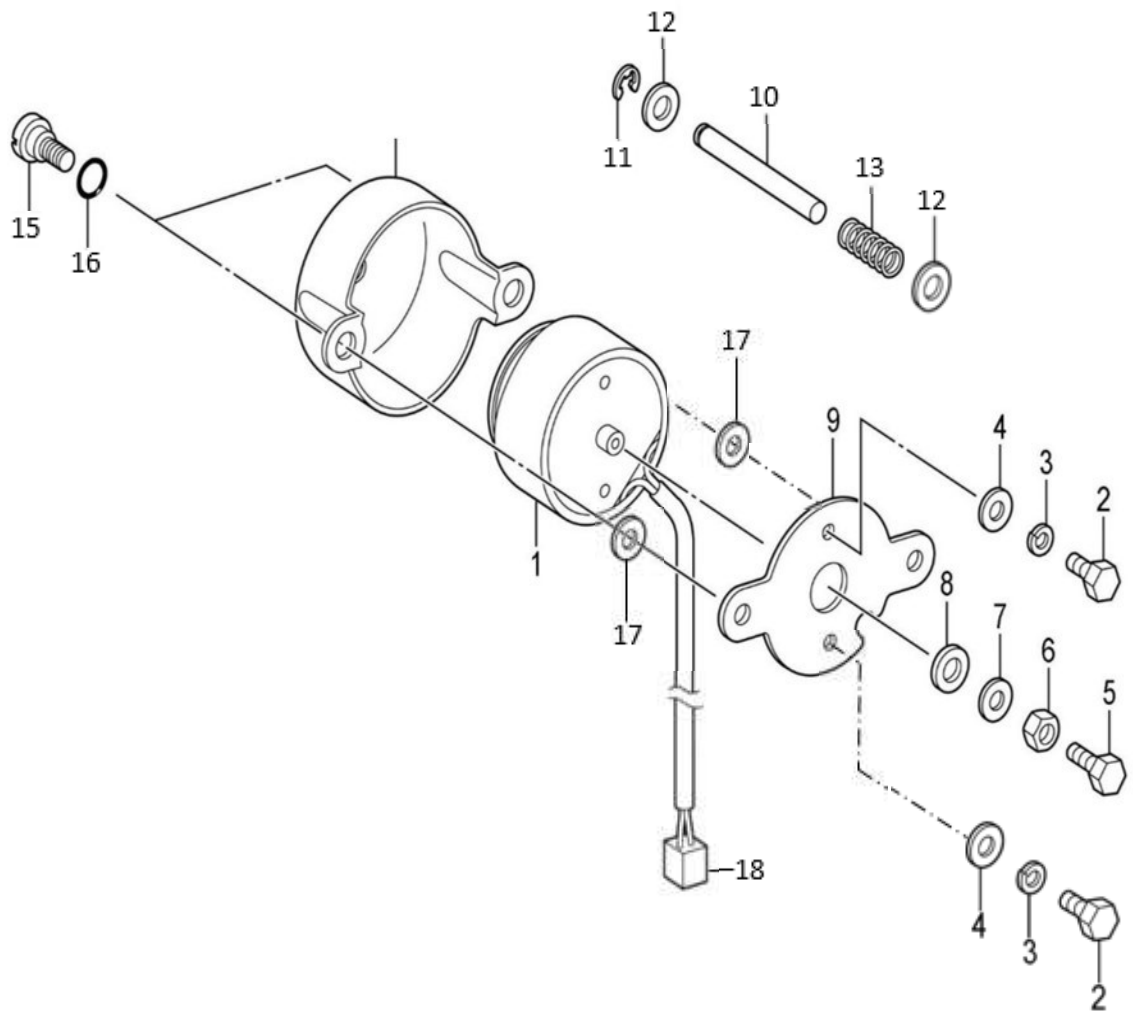
8. 切线装置 / Thread trimmer mechanism



## 8. 切线装置/ Thread trimmer mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	10102600	1	动刀圈套	The knife trap	
62	00506020	1	垫片0.2	Gasket 0.2	CSA6397001
62	00506030	1	垫片0.3	Gasket 0.3	CSA3334001
62	00506040	1	垫片0.4	Gasket 0.4	CSA6398001
63	10106270	1	定刀复合件F-SC (SA3658-001.A	Fixed blade composite f-sc (sa3658-001.a	CSA6431001
64	00703045	2	十字盘头螺钉M3X4	Cross disc head screw M3X4	C062300416
65	00503010	2	平垫圈M3	Flat washer M3	C025030236
66	15202600	1	针孔板 2.4(厚料)	Pinhole plate 2.4(thick material)	CSA3336001
67	02000004	2	一字沉头螺钉SM2.38	One word countersunk head screw SM2.38	C100360003
68	01104080	2	一字沉头螺钉M4X8.7	One - word countersunk head screw m 4 x	CS25310101
69	01904080	2	一字平头螺钉M4X8	Flat head screw M4X8	CSA3538001
70	15204470	1	大旋梭盖挂钩U	Hook U with large hook cover	CS430F1501
71	00603020	2	弹簧垫圈2-3	Spring washer 2-3	C028030246
72	00503010	2	平垫圈M3	Flat washer M3	C025030236
73	00703045	2	十字盘头螺钉M3X4	Cross disc head screw M3X4	C062300416
74	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
75	00505010	2	平垫圈M5(大)	Flat washer M5(large)	C025050236

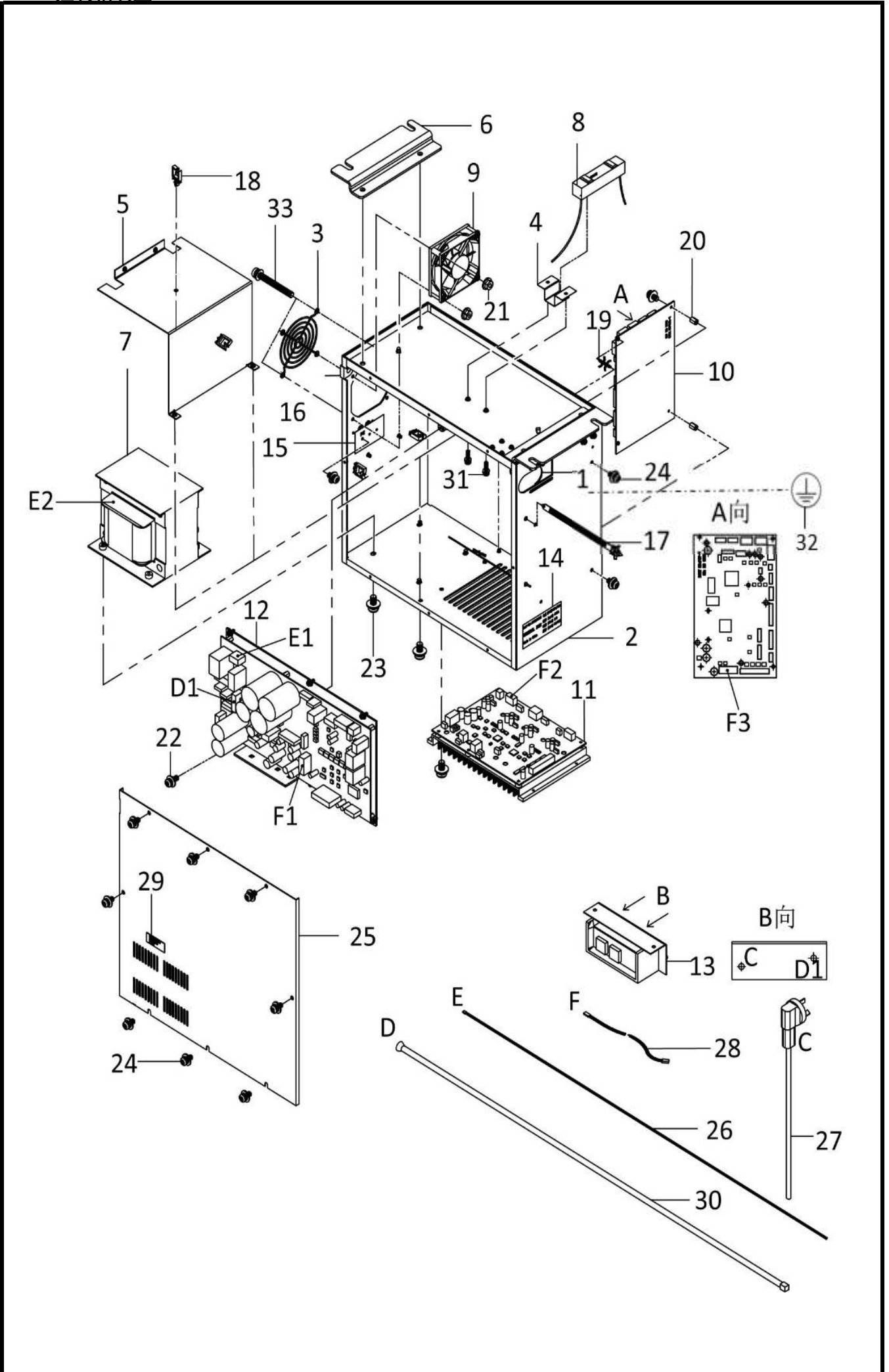
9. 松线装置 / Tension release mechanism



9. 松线装置/ Tension release mechanism

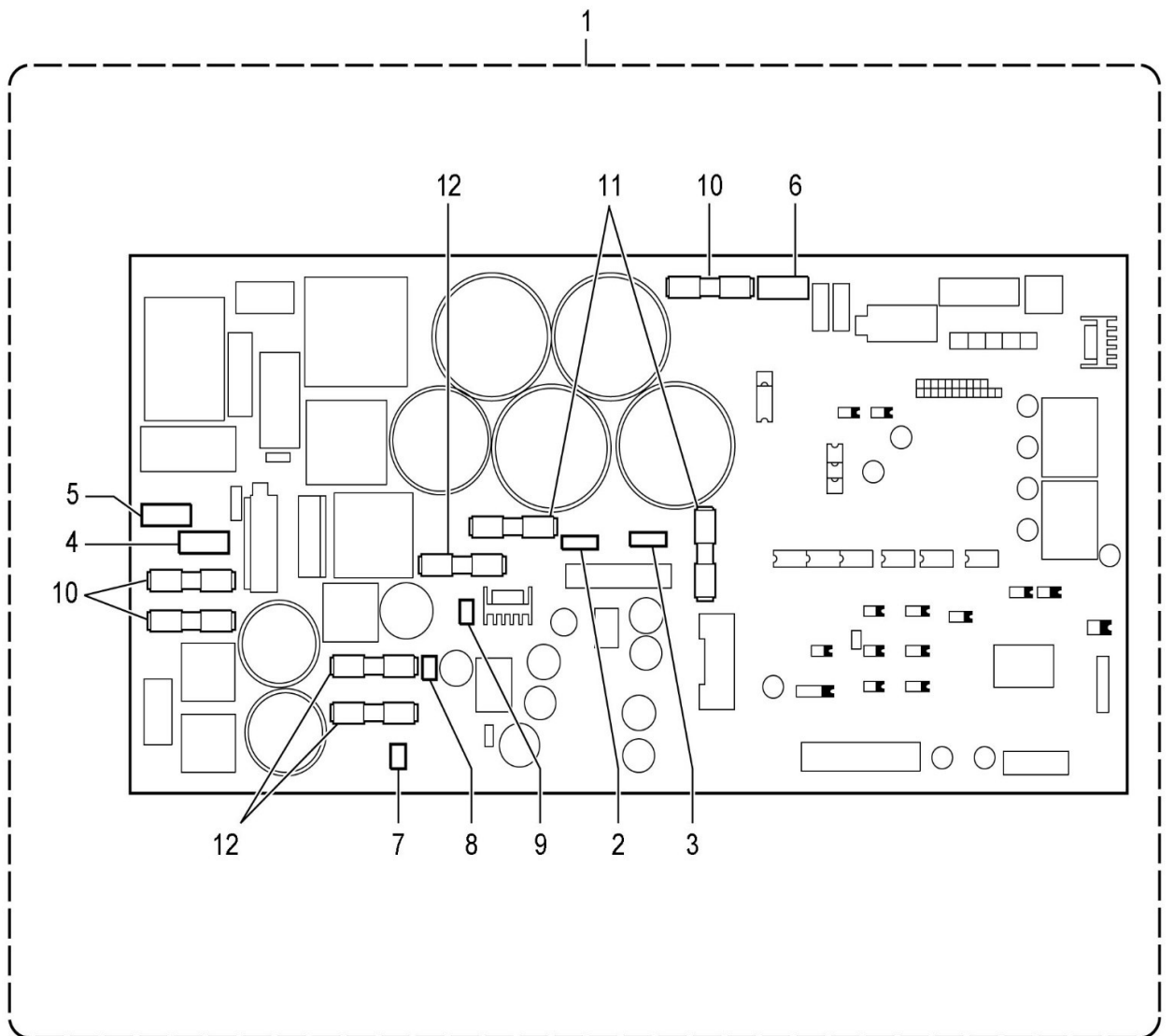
NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10103110	1	松线电磁铁组件	Loose wire electromagnet assembly	CSA4347001
2	01304080	2	外六角螺栓M4X8	Outer hexagon bolt M4X8	C017400802
3	00604000	2	弹簧垫圈2-4	Spring washer 2-4	C028040246
4	00504010	2	平垫圈M4	Flat washer M4	C025040236
5	01904160	1	一字平头螺钉M4X16	Flat head screw M4X16	CS23849001
6	00404030	1	六角螺母M4	Hexagon nut M4	C021400306
7	00504010	1	平垫圈M4	Flat washer M4	C025040236
8	00506000	1	电磁铁缓冲垫圈	Magnet buffer washer	C154599000
9	15202750	1	电磁铁安装板	Electromagnet mounting plate	CSA6389001
10	10102750	1	松线杆	Pine pole	CSA3347001
11	00201040	1	挡圈 E4	Retaining ring E4	C048040342
12	00505020	2	垫圈M5(小)	Washer M5 (small)	
13	10102760	1	弹簧	spring	CSA3348001
14	10102770	1	电磁铁盖(舒普新)	Electromagnet cover (shupsin)	CSP4302701
15	10105060	2	驱动杆压杆轴位螺钉	Drive rod press rod shaft position screw	CSA3306001
16	02000204	2	O形圈P7	O-ring P7	C081007070
17	00505030	2	垫圈M5(镀镍)	Washer M5(nickel plated)	C146354002
18	10001703	1	4200F0402	4200 f0402	

10.1. 控制箱装置/ Control box mechanism



10.1. 控制箱装置/ Control box mechanism

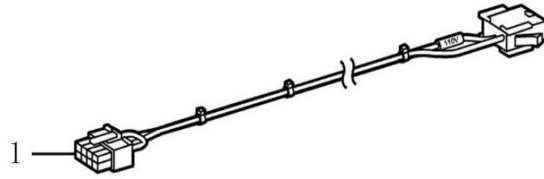
NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10102820	1	电线护板	The wire guard	A0114038Y2
2	15202780	1	电控箱体	Electric control cabinet	D0117041Y2
3	10103020	2	风扇挡板	Fan damper	CSA3107100
4	10102830	1	电阻护罩	Resistance shield	CSP4303115
5	10102860	1	变压器护罩	Transformer shield	CSP4303116
6	15202760	2	电控箱安装支架	Electric cabinet mounting bracket	CSP1313902
7	10001179	1	变压器220V	Transformer 220 v	
8	10001181	1	水泥电阻	Cement resistance	
9	10001187	1	电风扇	Electric fan	
10	10467190	1	全自动贴袋机主板(7710)简图	Schematic diagram of automatic bag-stick	
11	10002056	1	CPU板311G	CPU board 311 g	
12	10002050	1	电源板	The power supply board	
13	10103040	2	电源开关	The power switch	CSP4303501
14	10104480	1	220V商标	220 v trademark	CSP4305802
15	10104470	1	PE商标	PE brand	CSP4305801
16	10102960	1	线夹	Wire clip	CSP4303131
17	10102950	2	尼龙扎带 CFS-165PT	Nylon tie cfs-165pt	CSP4303130
18	10102920	8	线夹SQ-1	Clamp SQ - 1	CSP4303124
19	10102970	2	PC板隔离柱HFJ-10A	PC board isolation column hfj-10a	CSP4303132
20	10105080	2	六角螺母M4X10	Hexagonal nut M4X10	CSP4303106
21	00404040	4	法兰六角螺母M4	Flange hexagon nut M4	CSA3107200
22	01504100	10	十字盘头螺钉(带大垫圈)M4X10	Cross disc head screw (with large washer)	CSP4303731
23	01505100	4	十字盘头带垫片螺钉M5X10DB	Cross disc head with washer screw M5X10DB	CSP4303104
24	01504085	26	十字盘头带垫片螺钉M4X8DB	Cross disc head with washer screw M4X8DB	CSP4303103
25	10102870	1	电控箱盖	Electric cabinet cover	A0114042Y2
26	10001003	1	变压器接头线	Transformer connector	
27	10001007	1	开关电源线,带三角插座	Switch power cord with triangular socket	
28	10001005	2	电源连接线	Power connection	
29	10104490	1	电控箱警告标识	Warning label of electric control box	CSP4305803
30	10002014	1	开关电源线	Switch the power cord	
31	01503100	2	十字盘头带垫片螺钉M3X10DB	Cross disc head with washer screw M3X10DB	CSP4303108
32	10105240	1	接地标记	Grounding mark	CS37060001
33	01504350	4	十字盘头螺钉(带垫圈)M4X35DA	Cross disc head screw (with washer)M4X35	C0A4403506



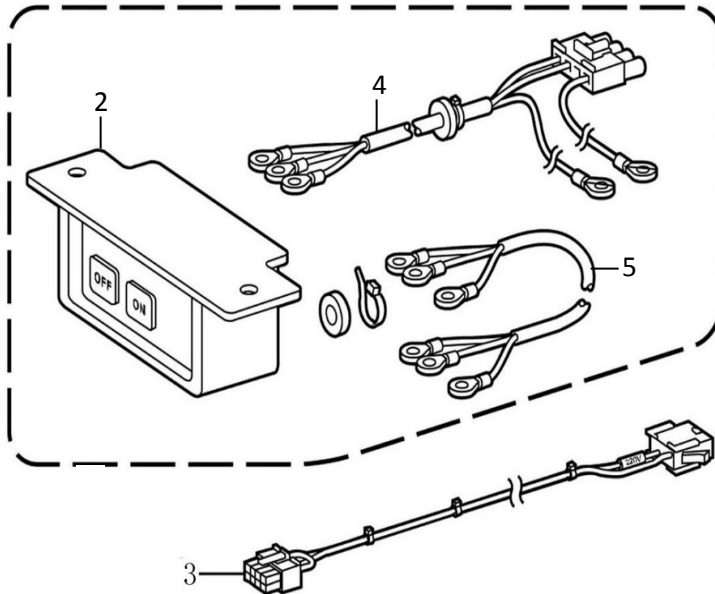
10.2. 控制箱装置 (电源基板) / Control box (PCB) mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10002050	1	电源板	The power supply board	
2	10011703	1	B72210S600K101	B72210S600K101	
3	10011704	1	B72210S151K101	B72210S151K101	
4	10011705	1	B72214S321K101	B72214S321K101	
5	10011707	1	B72214S551K101	B72214S551K101	
6	10011706	1	B72214S351K101	B72214S351K101	
7	10011702	1	B72205S750K101	B72205S750K101	
8	10011700	1	B72205S200K101	B72205S200K101	
9	10011701	1	B72205S500K101	B72205S500K101	
10	10011761	3	15A保险管	15 a insurance tube	#N/A
11	10011762	2	5A保险管	5 a insurance tube	#N/A
12	10011763	3	3A保险管	3 a insurance tube	#N/A

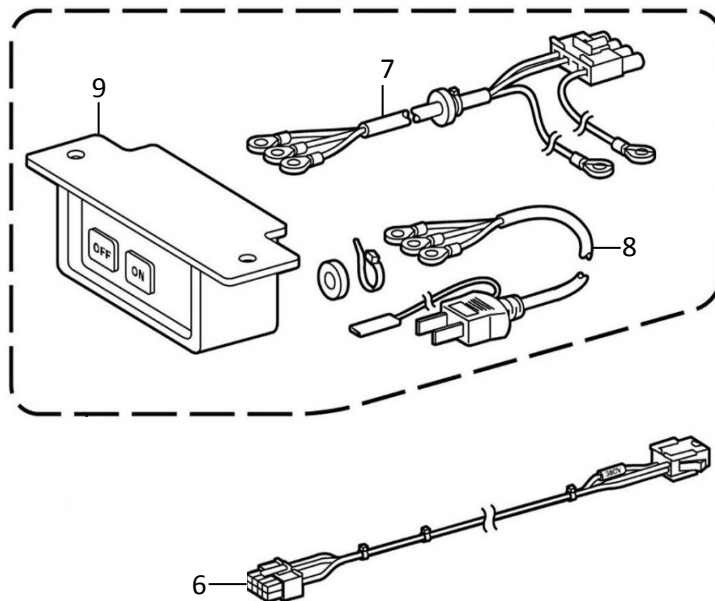
< 单相 110V , 1-phase 110V AC. >



< 单相 220V , 1-phase 220V AC. >

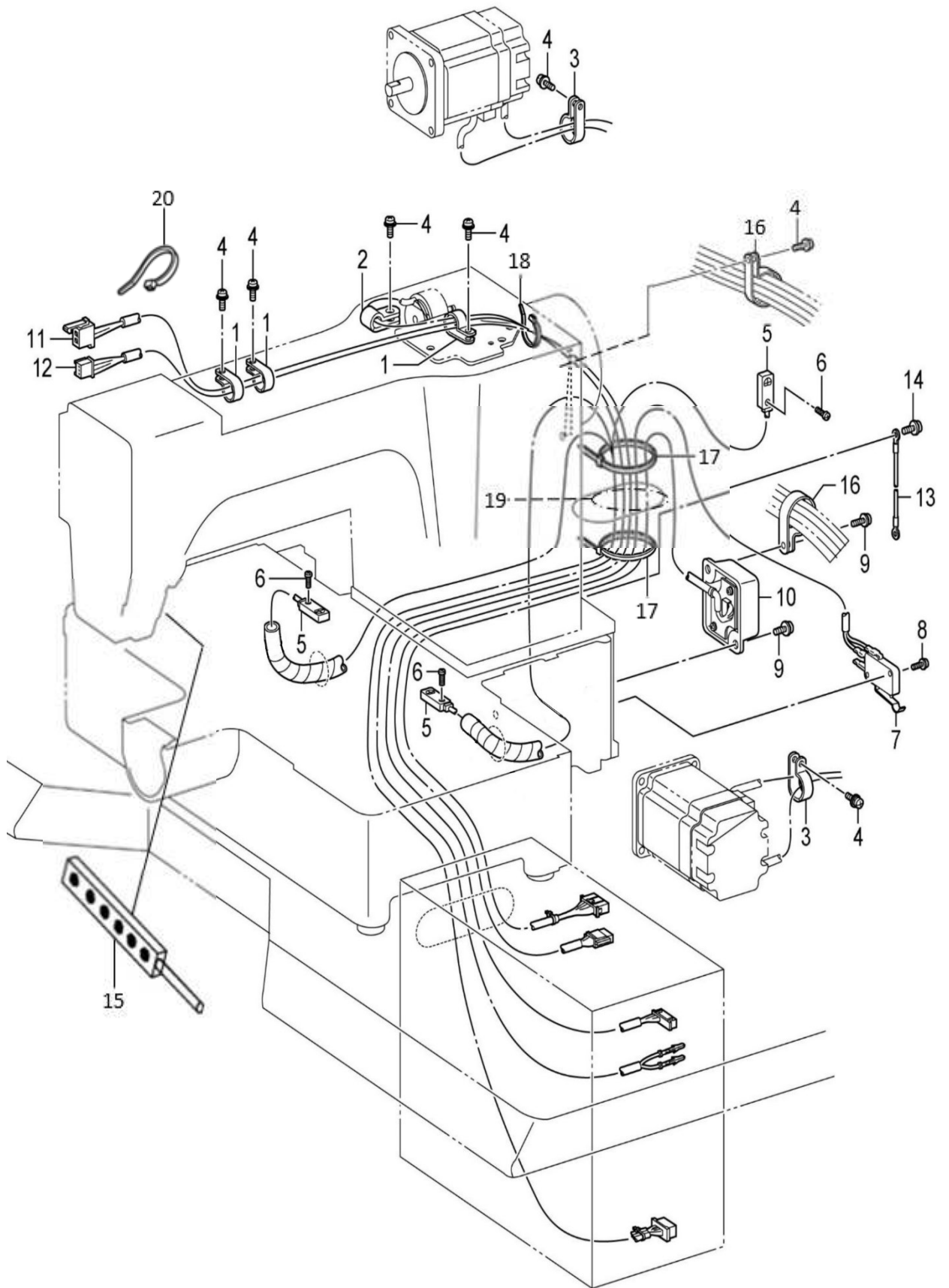


< 三相 380V , 3-phase 380V AC. >



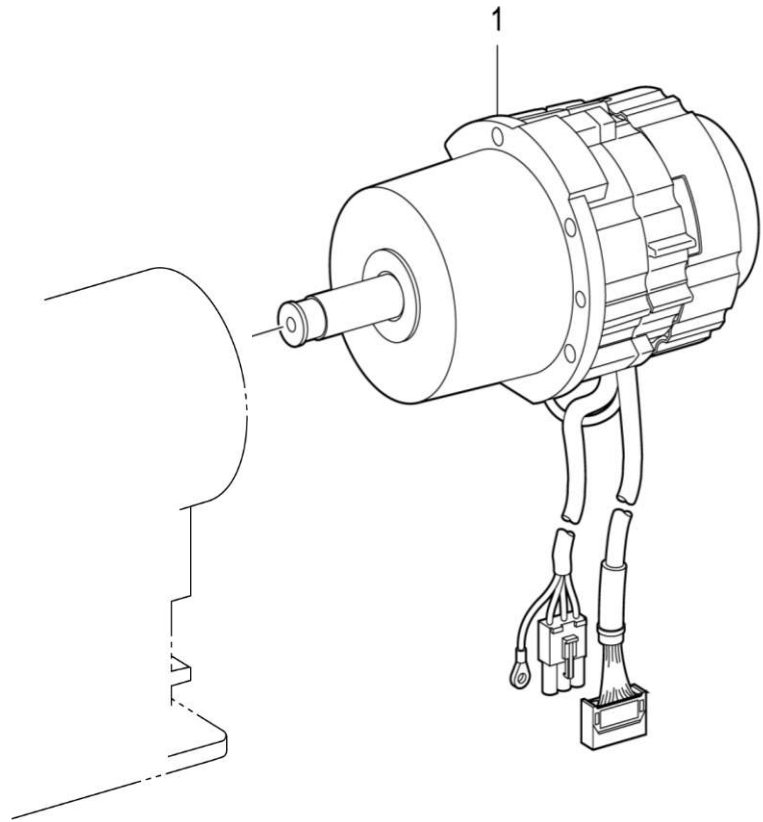
11. 开关装置/ Power switch mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10002012	1	<用于单相110V> 变压器接头线380V(110V可用)	< used for single-phase 110V> Transformer connector 380V(110V available)	
2	10103040	1	<用于单相220V> 电源开关	< used for single-phase 220V> The power switch	GSP4303501
3	10001003	1	变压器接头线220V	Transformer connector wire 220V	
4	10002014	1	开关电源线(10号线)	Switch power cord (line 10)	
5	10001007	1	开关电源线(带三角插头)	Switch power cord (with triangular plug)	
6	10002012	1	<用于三相380V> 变压器接头线380V(110V可用)	< for three-phase 380V> Transformer connector 380V(110V available)	
7	10002014	1	开关电源线(10号线)	Switch power cord (line 10)	
8	10001007	1	开关电源线(带三角插头)	Switch power cord (with triangular plug)	
9	10103040	1	电源开关	The power switch	GSP4303501



12. 电气部品装置/ Power supply equipment mechanism

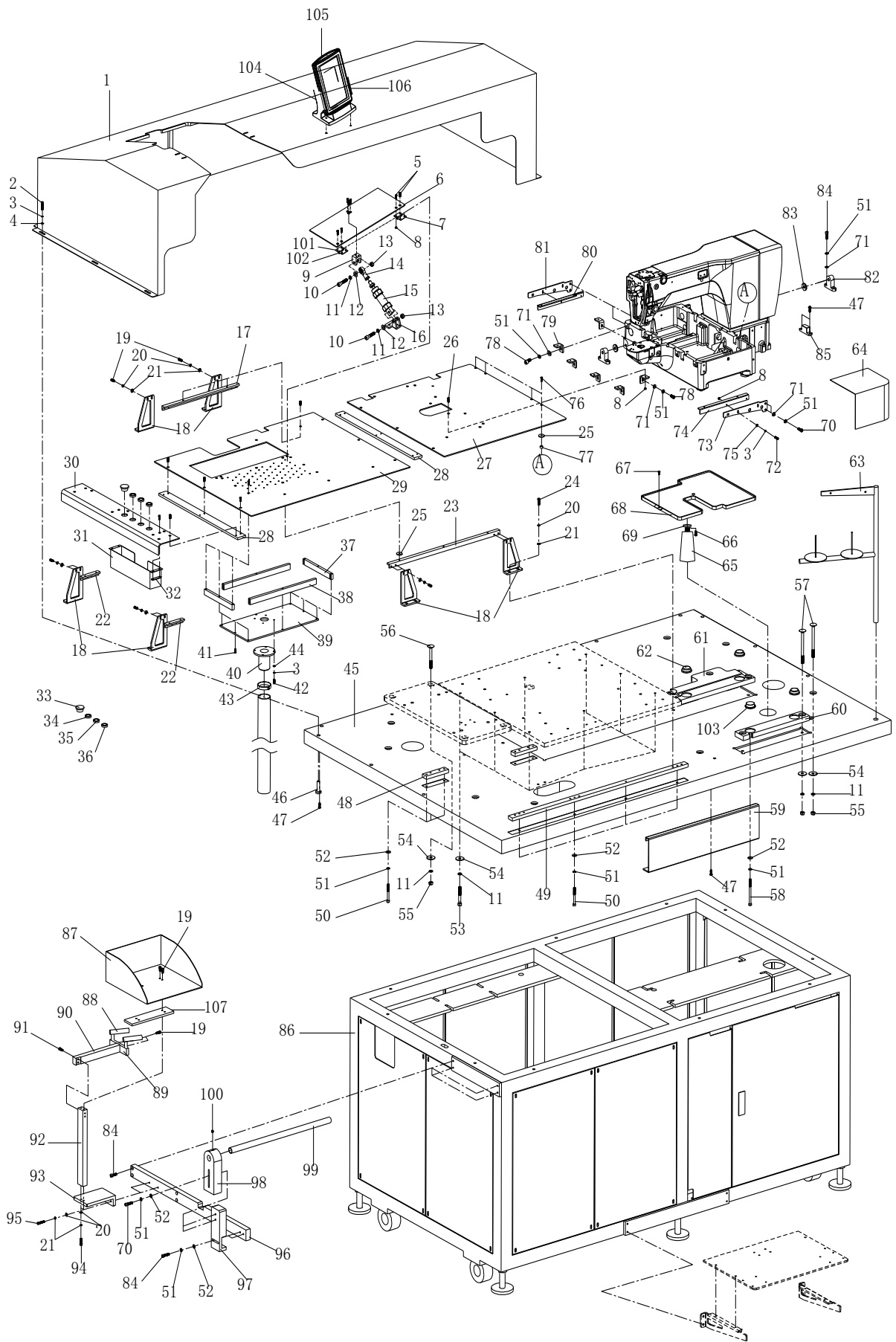
NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10103180	3	电线夹12#	Wire clip # 12	C554482000
2	10103120	1	压线板	Line pressing board	C149547000
3	10103140	2	尼龙线夹6N	Nylon wire clip 6N	C146202000
4	01504105	7	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10	CSA3025001
5	10002004	1	传感器组件	Sensor assembly	
6	00703080	3	十字盘头螺钉M3X8	Cross disc head screw M3X8	C062300816
7	10002002	1	机头开关组件	Head switch assembly	
8	01503160	2	十字盘头带垫片螺钉M3X16DB	Cross disc head with washer screw M3X16D	COA5301605
9	01504105	2	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10	CSA3025001
11	10001029	1	电磁铁连接线	Electromagnet connection	
12	10001030	1	开关连接线	Switch connection	
13	10002015	1	接地线 450	Grounding line 450	
14	01504105	1	十字盘头螺钉(带垫圈)M4X10DA	Cross disc head screw (with washer)M4X10	CSA3025001
15	15501460	1	缝纫机用LED灯(2M)	LED lamp for sewing machine (2M)	
16	10103170	2	挂钩NK-18N	Hook NK - 18 n	CS11817000
17	50104040	2	扎带 4X150 (黑色)	Strap 4X150 (black)	
18	50104040	1	扎带 4X150 (黑色)	Strap 4X150 (black)	
19	15501430	0.3	螺旋管线650S	Screw 650S	CSA8661001
20	16300810	1	扎带3X100(黑色)	Ribbon 3X100(black)	
			用于<1310K/TD-ASN>	For < 1310 k/TD - the ASN >	
10	10003026	1	机头检出器组件(1310A空气式)	Head detector assembly (1310A air type)	
			用于<2210K/TD-ADN>	For < 2210 k/TD - ADN >	
10	10003027	1	机头检出器组件(2210A空气式)	Head detector module (2210A air type)	



## 13. 马达装置/ Motor mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10003011	1	430主轴马达组件	430 spindle motor assembly	

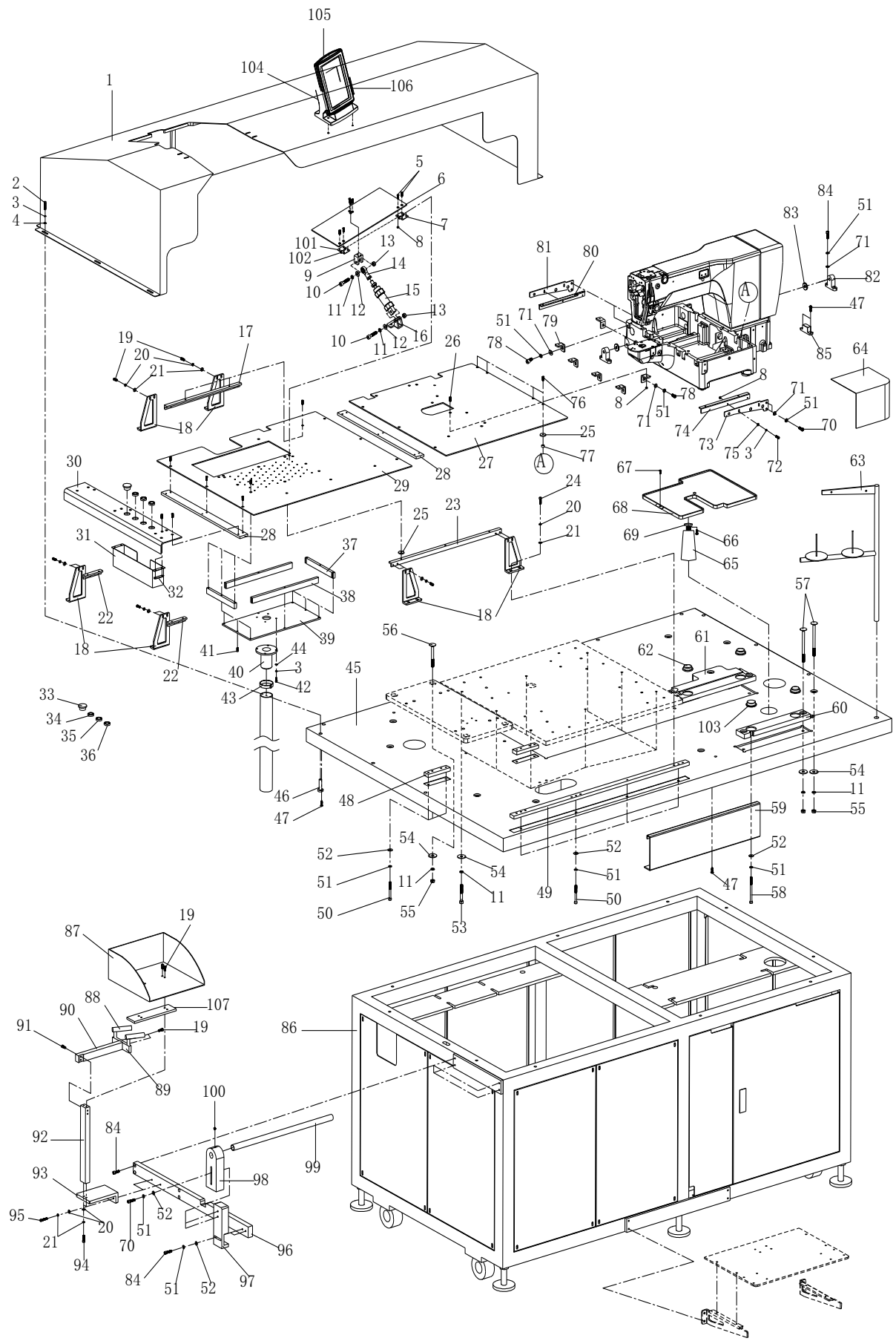
# 14. 机架部分/Frame part



## 14. 机架部分/Frame part

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10387590	1	全自动总罩壳	Fully automatic total housing	
2	01204250	11	内六角螺栓M4X25	Socket hexagon bolt M4X25	
3	00604001	11	弹簧垫圈	Spring washer	
4	10389480	11	罩壳垫圈	Cover gasket	
5	01904080	11	一字平头螺钉M4X8	Flat head screw M4X8	CSA3538001
6	10387660	1	埋头辅助板	Countersunk auxiliary plate	
7	10356740	2	合页连接件1	Hinge connector 1	
8	00404030	51	六角螺母M4	Hexagon nut M4	C021400306
9	10356770	1	埋头拉头	Hard pull head	
10	01208350	2	螺栓M8X35	Bolt M8X35	
11	00608001	12	弹簧垫圈8	Spring washer 8	CSP1051756
12	00508000	2	垫片	gasket	CSA4545001
13	00408060	2	六角螺母 M8(厚6.5mm)	Hexagon nut M8(6.5mm thick)	C021080106
14	50402390	1	鱼眼接头(内螺纹)	Fish-eye joint (internal thread)	
15	10359590	1	埋头气缸	In the cylinder	
16	10356780	1	埋头气缸安装座	Flush cylinder mounting seat	
17	10389490	1	辅助板支撑条(短)	Auxiliary plate support bar (short)	
18	10356570	6	支撑脚	Weight from foot to foot	
19	01205120	12	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
20	00605000	12	弹簧垫圈5	Spring washer 5	C028050246
21	00505010	12	平垫圈M5(大)	Flat washer M5(large)	C025050236
22	10356600	2	罩壳辅助板支撑铝	Housing auxiliary plate supports aluminum	
23	10356590	1	辅助板支撑铝	Auxiliary plates support the aluminum	
24	01205180	12	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
25	15200990	18	补助板缓冲	Backing plate buffer	CSA4677101
26	02000039	43	一字头螺钉M4X13	Head screw M4X13	CS23849001
27	10396840	1	辅助板	The auxiliary plate	
28	10356500	2	辅助板连接块	Auxiliary plate connecting block	
29	10387640	1	吸风辅助板	Suction auxiliary panel	
30	10354460	1	开关安装板	Switch mounting plate	
31	10354470	1	开关罩壳	Switch cover	
32	10356580	2	开关罩壳板螺母	Switch housing plate nut	
33	16003980	1	送料急停开关	Emergency stop switch for feeding	
34	15251750	1	金属按钮开关Y	Metal push switch Y	
35	15251770	1	金属按钮开关G	Metal push switch G	
36	15251760	1	金属按钮开关W(简图)	Metal push button switch W (schematic diagram)	
37	10356990	2	吸风条2	Suction of article 2	
38	10356980	2	吸风条1	Suction of article 1	
39	10356970	1	吸风板	Suction plate	
40	02200490	1	吸风连接管	Suction connection	
41	10332640	8	内六角沉头螺钉M4X12	Socket hexagon countersunk head screw M4X12	
42	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
43	50101990	1	喉箍(Φ38-Φ57)	Throat hoop (Φ 38 - Φ 57)	
44	00504010	4	平垫圈M4	Flat washer M4	C025040236
45	10387480	1	全自动台板(二)	Fully automatic platform (ii)	
46	10353990	11	罩壳固定螺母	Housing retaining nut	
47	02000157	22	圆头木螺钉M4.5X20	Round head wood screw m4.5x20	C0B0452006
48	10356610	2	固定条1	Fixed a 1	
49	10356620	1	固定条2	Article 2	
50	01206600	8	内六角螺栓M6X60	Hexagon socket bolt M6X60	C018066036
51	00606000	9	弹簧垫圈2-6	Spring washer 2-6	C028060246
52	00506070	9	平垫圈L6	Flat washer L6	C025060336
53	01208600	8	内六角螺栓M8X60	Hexagon socket bolt M8X60	
54	00508110	18	平垫圈M8	Flat washer M8	
55	00408060	10	六角螺母 M8(厚6.5mm)	Hexagon nut M8(6.5mm thick)	C021080106
56	01808700	9	大半圆头方劲螺栓M8X70	Square bolt M8X70 with large half round head	
57	10365940	10	圆头方颈螺栓M8X120	Round head square neck bolt M8X120	
58	01206900	1	内六角螺栓M6X90	Hexagon socket bolt M6X90	CSP1051763
59	10397780	1	收料挡板	Receiving baffle	
60	02203110	1	机头垫块1	Head pad 1	

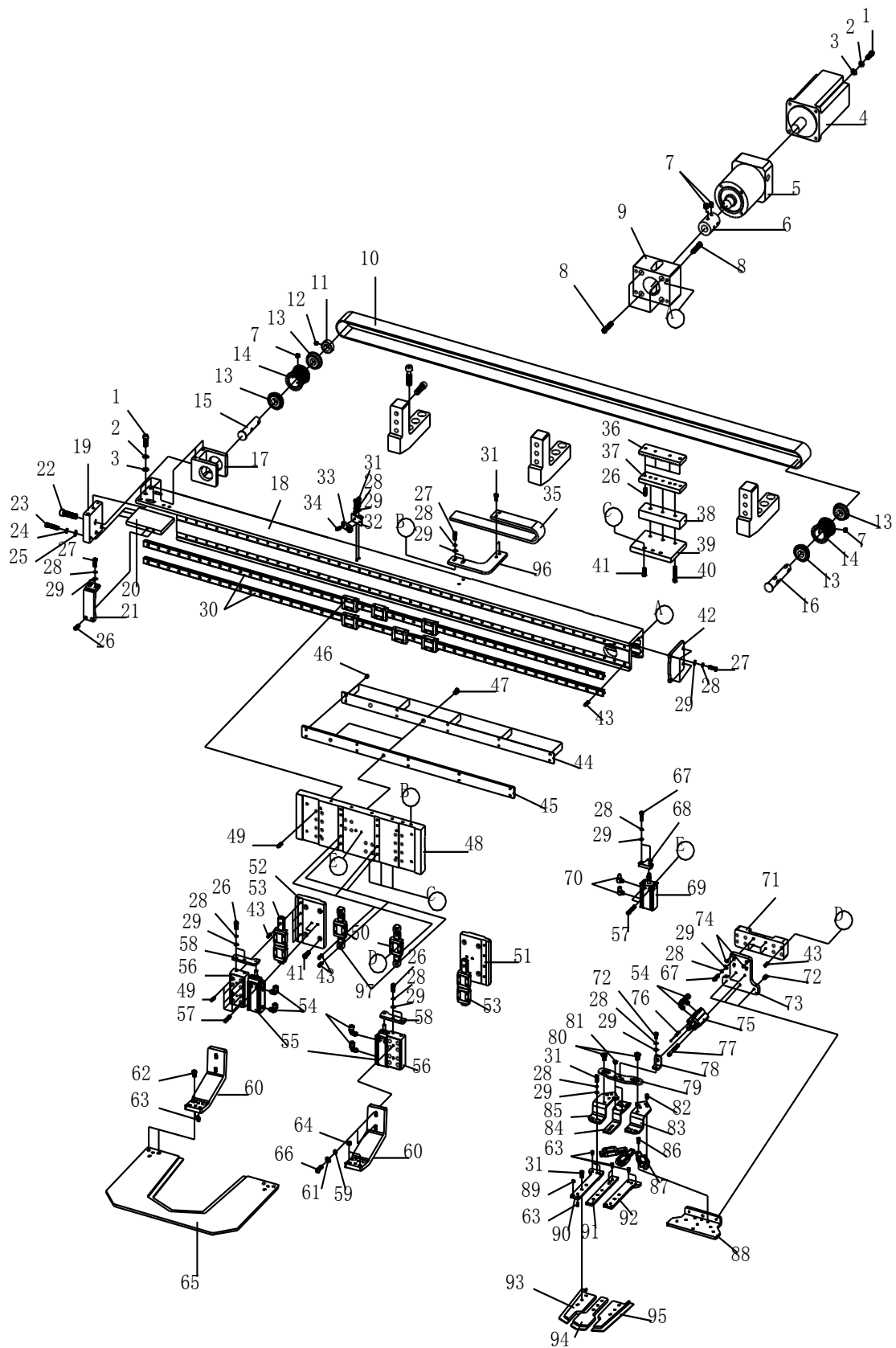
# 14. 机架部分/Frame part



## 14. 机架部分/Frame part

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	02203120	1	机头垫块2	Head pad 2	
62	10103420	3	缓冲橡皮垫	Cushion rubber	CSA3540001
63	15203350	1	线架组件 2DTHF	Wire rack assembly 2DTHF	CS40574209
64	15200030	1	马达盖 R	The motor cover R	CSA4597001
65	10103430	1	油壶	Oil can	C114486002
66	01703120	2	自攻螺钉M3X12	Self tapping screw M3X12	C037301215
67	15203330	7	油盘用钉	Oil pan with a nail	C109714000
68	15203310	1	油盘	Oil pan	CSA4484001
69	10103410	1	废油回收壶盖	Waste oil recycling lid	C154467001
70	01206160	4	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
71	00506080	4	平垫圈M6(镀镍)	Flat washer M6(nickel plated)	C025060236
72	01204140	4	内六角螺栓M4X14	Socket hexagon bolt M4X14	C018401436
73	10356530	1	辅助板支撑架	Auxiliary plate support frame	
74	10423240	1	辅助板支撑脚A	Auxiliary plate support foot A	
75	00504010	4	平垫圈M4	Flat washer M4	C025040236
76	01904160	4	一字平头螺钉M4X16	Flat head screw M4X16	CS23849001
77	10396730	4	辅助板垫圈	Auxiliary plate washer	
78	01206120	6	内六角螺栓M6X12	Hexagon socket bolt M6X12	C018061236
79	15201000	6	补助板支架	Support plate	CSA4676001
80	10423250	1	辅助板支撑脚B	Auxiliary plate support foot B	
81	10356530	1	辅助板支撑架	Auxiliary plate support frame	
82	10137180	2	机头铰链座	Head hinge seat	
83	10418950	2	机头垫圈	The head gasket	
84	01206200	4	内六角螺钉栓M6X20	Hexagon socket bolt M6X20	C018062036
85	10415990	1	机头急停垫块	Nose stop pad	
86	10420890	1	全自动机架(二)	Fully automatic rack (ii)	
87	15508110	1	贴袋机料斗	Bag pasting machine hopper (upson)	
88	30103540	2	十字光标	Cross cursor	
89	10389440	1	红外线安装支架B	Infrared mounting bracket B	
90	10389430	1	红外线安装支架A	Infrared mounting bracket A	
91	01205140	2	内六角螺栓M5X14镀镍)	Hexagon socket bolt M5X14 nickel plated)	C018501232
92	10389420	1	料斗支柱	Hopper pillar	
93	02200310	1	收料支架连接块	Receiving bracket connecting block	
94	01205200	2	内六角螺栓M5X20	Hexagon socket bolt M5X20	GSP1051760
95	01205250	2	内六角螺栓M5X25	Hexagon socket bolt M5X25	C018502536
96	10361020	1	放料加长杆	Feeding extension bar	
97	10416000	1	放料连接件1	Discharge connector 1	
98	10416010	1	放料连接件2	Feeding joint 2	
99	15508280	1	挡料轴	Keep-off shaft	TDJ05-060
100	00806100	2	内紧定螺钉M6X10	Internal set screw M6X10	CSP4300316
101	10356750	2	合页连接件2	Hinge connector 2	
102	10356760	2	合页连接件3	Hinge connector 3	
103	10398440	1	机头垫铁	The nose pad iron	
104	15203110	1	触摸屏底座(小号卡座)	Touch screen base (small holder)	
105	10002109	1	工业人机界面CT070HMI-1-W	Industrial man-machine interface ct070hmi-1-wolor)	
106	10001743	1	触摸屏连接线(加长2.5米)	Touch screen cable (2.5m longer)	
107	15508120	1	料斗支柱	Hopper pillar	

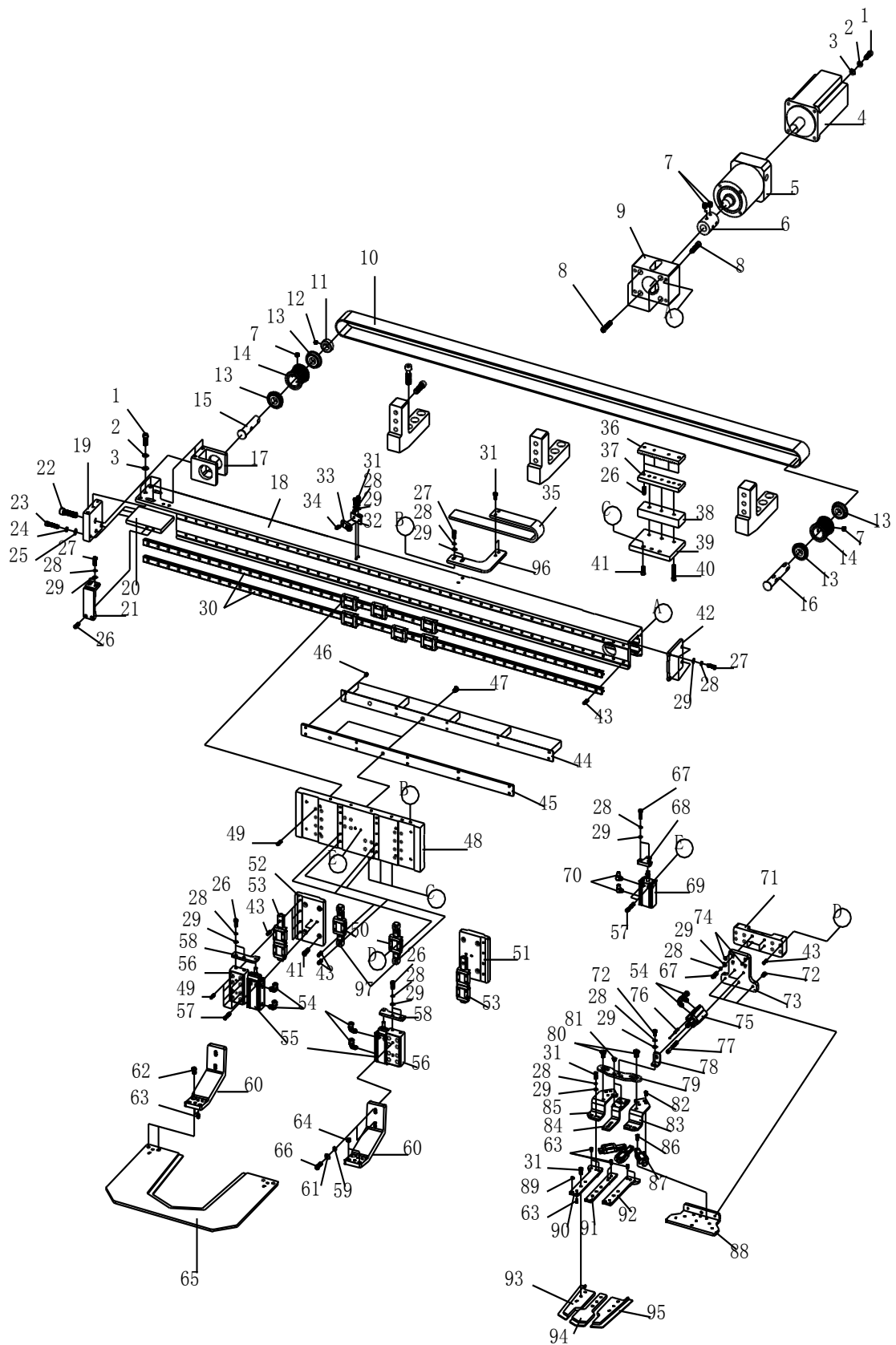
# 15. X轴送布机构/X axis feeding mechanism



15. X轴送布机构/X axis feeding mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	01206200	4	内六角螺钉栓M6X20	Hexagon socket bolt M6X20	C018062036
2	00606000	4	弹簧垫圈2-6	Spring washer 2-6	C028060246
3	00506080	4	平垫圈M6(镀镍)	Flat washer M6(nickel plated)	C025060236
4	15800330	1	伺服马达(X) ECMA-C10807RS	Servo motor (X) ecma-c 10807rs	
5	10360160	1	减速机	reducer	
6	10456480	1	电机连接套(特殊)	Motor connection sleeve (special)	
7	00806060	12	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
8	01206300	8	内六角螺栓M6X30	Hexagon socket bolt M6X30	C018063036
9	10356420	1	减速机固定法兰	Fixed flange of reducer	
10	02203380	1	X轴皮带	The X-axis belt	
11	02204710	1	X轴销限位块	X-pin limiting block	
12	00805050	2	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
13	00160021	4	轴承6002ZZNR	Bearing 6002 ZZNR	GSA6674001
14	02203400	2	X轴收轮组件	X axis retracting assembly	
15	10356470	1	X轴销	The X axis pin	
16	10356510	1	X电机连接轴	X motor connecting shaft	
17	02203020	1	皮带收紧装置	Belt tightening device	
18	10402810	1	X型材	X profiles	
19	02203030	1	X皮带可调固定板	X belt adjustable fixing plate	
20	02203040	1	X型材加强筋	X section stiffener	
21	10356480	1	X轴限位块	X limit block	
22	01208350	1	螺栓M8X35	Bolt M8X35	
23	01205250	3	内六角螺栓M5X25	Hexagon socket bolt M5X25	C018502536
24	00605000	3	弹簧垫圈5	Spring washer 5	C028050246
25	00505010	3	平垫圈M5(大)	Flat washer M5(large)	C025050236
26	01204120	2	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
27	01204140	2	内六角螺栓M4X14	Socket hexagon bolt M4X14	C018401436
28	00604001	2	弹簧垫圈M4	Spring washer M4	
29	00504010	2	平垫圈M4	Flat washer M4	C025040236
30	02203390	2	X轴导轨	The X axis guide	
31	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
32	02204550	1	安装板5	Mounting plate 5	
33	10001284	1	索龙接近开关SP12-04BNA-XG/1.5	Thrawn proximity switch sp12-04bna-xg / 1.5m	
34	00703080	1	十字盘头螺钉M3X8	Cross disc head screw M3X8	C062300816
35	16003940	1	坦克链组件30X15	Tank chain assembly 30X15	
36	02203210	1	X皮带上连接块	X belt connection block	
37	02203220	1	X皮带下连接块	X belt lower connecting block	
38	02204700	1	X轴皮带垫块	X axis belt pad	
39	02203230	1	X皮带连接件	X belt connector	
40	01204300	3	内六角螺栓M4X30	Socket hexagon bolt M4X30	CSP1051759
41	01205140	3	内六角螺栓M5X14(镀镍)	Hexagon socket bolt M5X14 nickel plated)	C018501232
42	10420520	1	X防尘盖	X dust cover	
43	01203100	86	内六角螺栓M3X10	Socket hexagon bolt M3X10	CSP1051758
44	10356410	1	感应条	Sensor bar	
45	10356400	1	感应器安装块	Inductor mounting block	
46	01003060	10	内六角沉头螺钉 M3X6	Socket hexagon countersunk head screw M3	C061300616
47	01105060	2	一字沉头螺钉M5X6	One word countersunk head screw M5X6	CSA2958001
48	10387800	1	X轴方向连接块	X - axis connection block	
49	01203100	24	内六角螺栓M3X10	Socket hexagon bolt M3X10	CSP1051758
50	10423450	2	缩板上下滑轨	Slide rail on reduced plate	
51	10387840	1	压脚臂垫块右	Press foot arm pad right	
52	10387830	1	压脚臂垫块左	Press foot arm pad left	
53	02202610	2	压脚导轨	Presser foot rail	
54	13201350	6	接头	joint	CS53488000
55	02202580	2	压脚气缸	The presser foot cylinder	
56	10418910	2	压脚导轨滑块安装板	Press foot guide slide block mounting plate	
57	01203120	16	内六角螺栓M3X12	Socket hexagon bolt M3X12	C018301236
58	10387980	2	压脚气缸连接件	Press foot cylinder connector	
59	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
60	10387960	2	压脚臂连接板	Press foot arm joint plate	

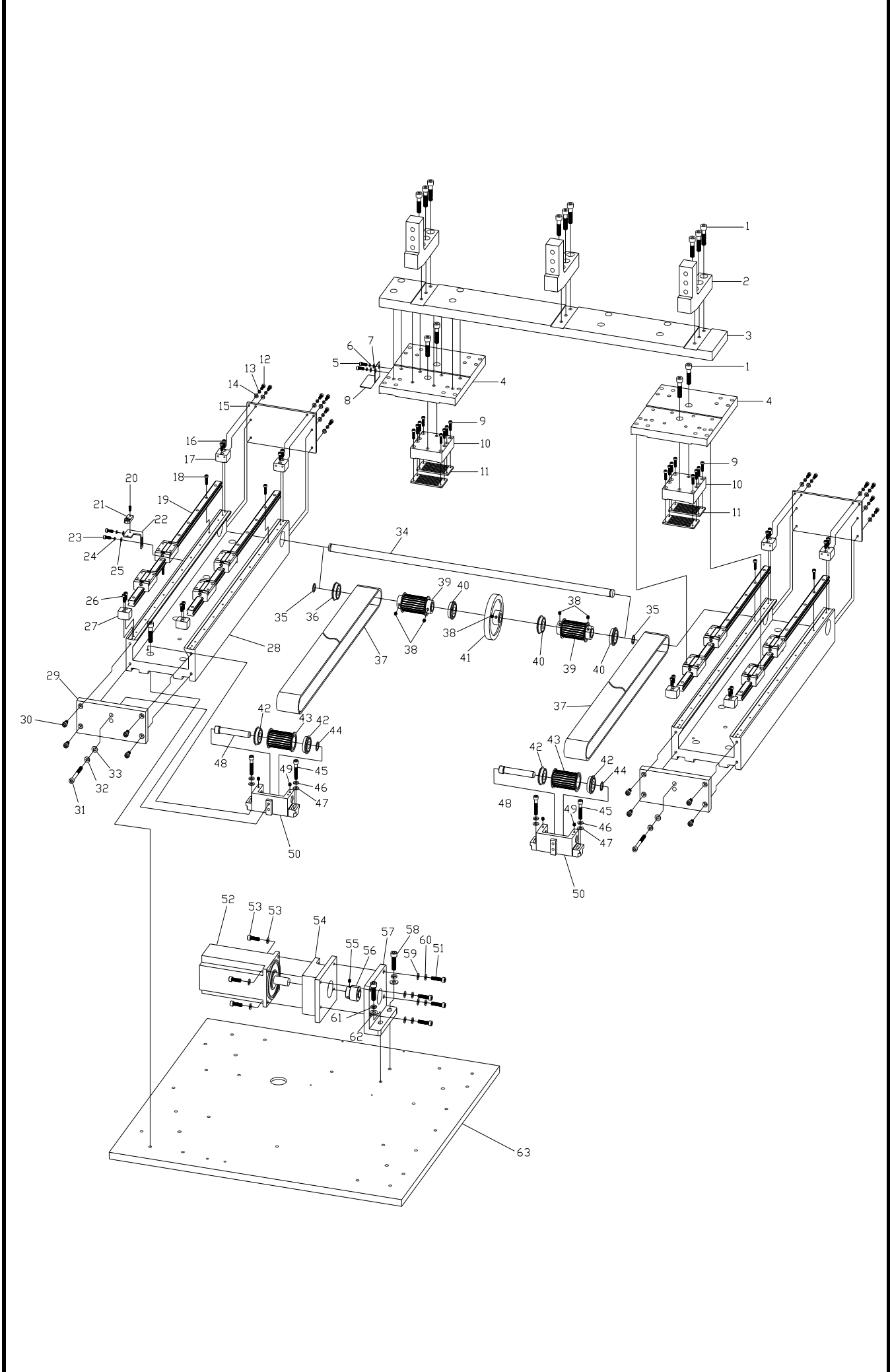
# 15. X轴送布机构/X axis feeding mechanism



## 15. X轴送布机构/X axis feeding mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	05505010	4	平垫圈M5 (大)	Flat washer M5 (large)	
62	01205086	4	内六角螺栓M5X8	Hexagon socket bolt M5X8	C018500836
63	15204130	7	定位轴位螺钉	Position shaft screw	CSA4709001
64	00806100	4	内紧定螺钉M6X10	Internal set screw M6X10	CSP4300316
65	10423680	1	压框	Pressure box	
66	01205160	4	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
67	01204165	2	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
68	10387990	1	压脚气缸连接件2	Foot cylinder connector 2	
69	15501990	1	气缸 MD16X15	Cylinder MD16X15	
70	13201550	2	管接头 (M-5HL-4)	Pipe joint (M - 5-4) hl	CS12150000
71	10387810	1	压脚臂垫板	Press foot arm pad	
72	01204085	4	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
73	10387850	1	上下压脚气缸连接板	Upper and lower foot cylinder connection plate	
74	00804040	2	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
75	02202590	1	缩板气缸 (简图)	Shrink plate cylinder (schematic diagram)	
76	15506600	1	气缸感应器 (三芯线)	Cylinder inductor (three-core wire)	
77	01204400	2	内六角螺栓M4X40	Socket hexagon bolt M4X40	
78	02202360	1	收缩气缸连接件	Shrink cylinder connector	
79	02202350	1	缩板连接件	Shrink plate connector	
80	50005500	2	轴位螺钉	Axis of a screw	CSL0790433
81	01004060	2	内六角沉头螺钉M4X6	Socket hexagon countersunk head screw m	CSP3021312
82	01203060	12	内六角螺栓M3X6	Socket hexagon bolt M3X6	C018300636
83	10387920	1	缩板右连接件	Shrink plate right connector	
84	10387900	1	缩板连接件 (中间)	Shrink plate connector (middle)	
85	10387910	1	缩板左连接件	Shrink plate left connector	
86	01203060	12	内六角螺栓M3X6	Socket hexagon bolt M3X6	C018300636
87	10116120	3	线轨	Line rail	
88	10387860	1	收缩装置支撑板	Contraction device support plate	
89	00804040	6	内紧定螺钉M4X4	Internal set screw M4X4	C012400436
90	10387940	1	压脚连接件左	Pressure foot connector left	
91	10387930	1	压脚连接条 (中间)	Presser foot connection bar (middle)	
92	10387950	1	压脚连接件右	Pressure foot connector right	
93	10423650	1	左压板	The left clamp	
94	10423640	1	中压板	The clamp	
95	10423660	1	右压板	The right holder	
96	10402560	1	坦克链安装板	Tank chain mounting plate	
97	10388000	4	滑块止块	The slider block	
98	10456470	1	轴键 (特殊)	Shaft key (special)	

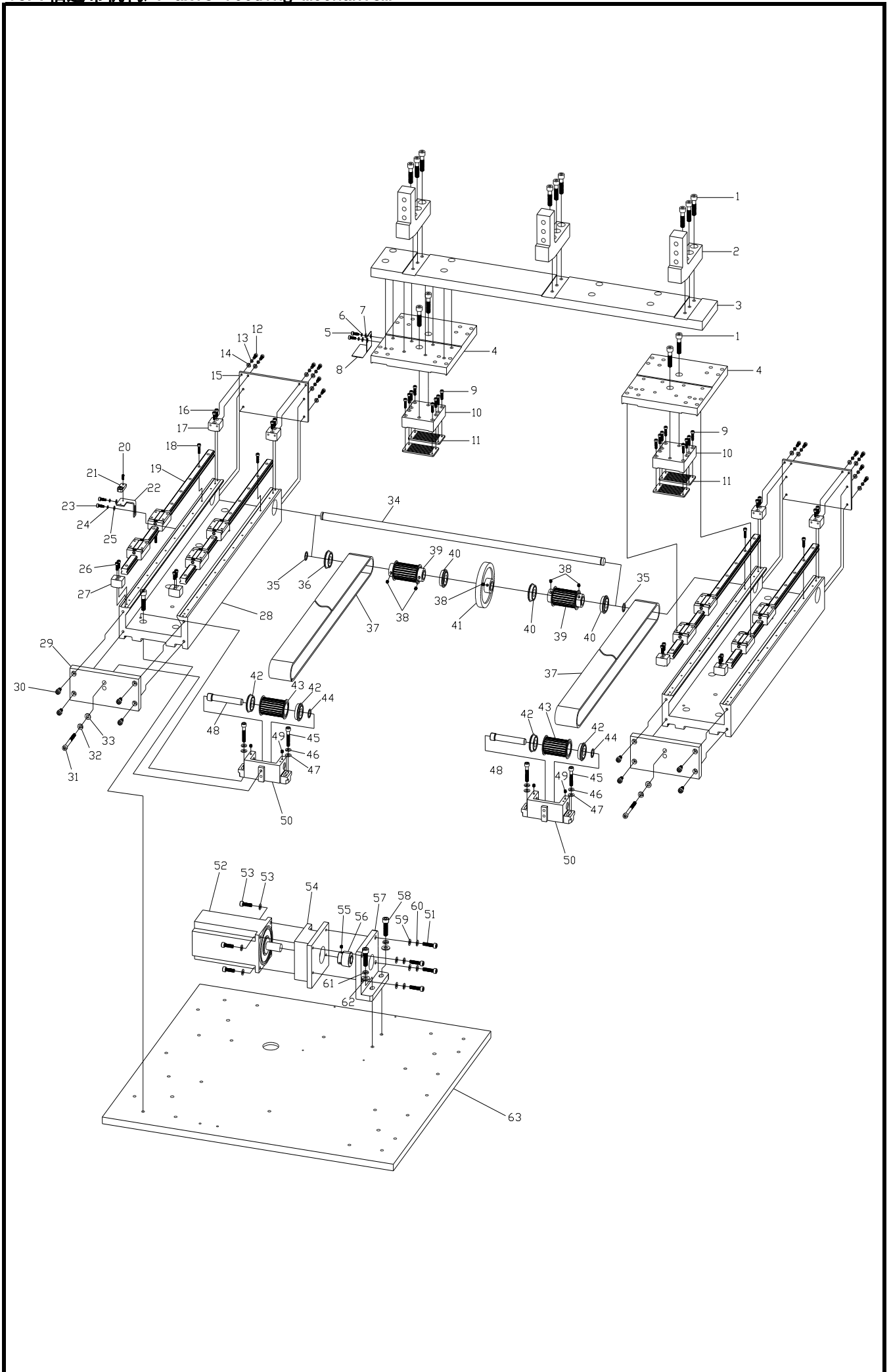
# 16. Y轴送布机构/Y axis feeding mechanism



## 16. Y轴送布机构/Y axis feeding mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	01208350	18	螺栓M8X35	Bolt M8X35	
2	10420140	3	X型材支撑脚	X profile support foot	
3	10389470	1	横梁	The beam	
4	10356070	2	横梁连接板	Beam connecting plate	
5	01204120	2	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
6	00604001	2	弹簧垫圈M4	Spring washer M4	
7	00504010	2	平垫圈M4	Flat washer M4	C025040236
8	10412540	1	Y轴感应器片	Y-axis sensor	
9	01004160	16	内六角沉头螺钉M4X16	Socket hexagon countersunk head screw M4X16	
10	10356100	2	Y皮带连接件	Y belt connector	
11	15500590	4	皮带支撑板	Belt support plate	CSA8590001
12	01204120	16	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
13	00604001	16	弹簧垫圈M4	Spring washer M4	
14	00504010	16	平垫圈M4	Flat washer M4	C025040236
15	02202980	2	Y型材防尘板	Y profile dust plate	
16	01204200	16	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
17	10356080	4	Y轴限位块1	Y-limit block 1	
18	01204165	40	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
19	02203310	4	Y轴导轨	Y guide	
20	00703080	1	十字盘头螺钉M3X8	Cross disc head screw M3X8	C062300816
21	10001284	1	索龙接近开关SP12-04BNA-XG/1.5	Thrown proximity switch sp12-04bna-xg / 1.5m	
22	02204530	1	安装板3	Mounting plate 3	
23	01204120	16	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
24	00604001	16	弹簧垫圈M4	Spring washer M4	
25	00504010	16	平垫圈M4	Flat washer M4	C025040236
26	01204200	16	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
27	10356090	4	Y轴限位块2	Y-limit block 2	
28	10354610	2	Y轴基座	Y base	
29	02202970	2	Y型材可调挡板	Y profile adjustable baffle	
30	01206100	8	内六角螺栓(镀镍)M6X10	Hexagon socket bolt (nickel plated) M6X10	
31	01206300	2	内六角螺栓M6X30	Hexagon socket bolt M6X30	C018063036
32	00606000	1	弹簧垫圈2-6	Spring washer 2-6	C028060246
33	00506070	1	平垫圈L6	Flat washer L6	C025060336
34	10400810	1	Y轴驱动轴	Y axis drives the shaft	#N/A
35	00202150	2	轴用挡圈C15	Retainer C15 for shaft	C048150142
36	00160021	1	轴承6002ZZNR	Bearing 6002 ZZNR	CSA6674001
37	15900260	2	Y-GT皮带(1475-5GT-50)	Y - GT belt (1475-5 GT - 50)	
38	00806060	12	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
39	15500820	2	手轮组件 B	Hand wheel assembly B	CSA8587001
40	00160021	3	轴承6002ZZNR	Bearing 6002 ZZNR	CSA6674001
41	15400540	1	X齿轮	X gear	
42	00169011	4	球轴承6901ZZNR	Ball bearing 6901 ZZNR	CSA1283001
43	15500750	4	手轮组件 A	Handwheel assembly A	CSA8579001
44	15500770	2	支点轴套	Pivot shaft sleeve	CSA8583001
45	01206350	4	内六角螺栓M6X35	Hexagon socket bolt M6X35	C018063536
46	00606000	4	弹簧垫圈2-6	Spring washer 2-6	C028060246
47	00506010	4	垫圈	The gasket	CS39690021
48	15500760	2	手轮支点轴	Handwheel fulcrum shaft	CSA8582001
49	00805050	4	内紧定螺钉M5X5	Internal set screw M5X5	C012500536
50	15500830	2	Y-手轮基座	Y-wheel base	CSA8592001
51	01206250	4	内六角螺栓M6X25	Hexagon socket bolt M6X25	CS47269001
52	15800740	1	伺服马达(Y)ECMA-C10910RS(1000)	Servo motor (Y) ecma-c10910rs (1000W)	
53	01006200	4	内六角沉头螺钉M6X20	Hexagon socket countersunk head screw M6X20	
54	15900300	1	Y马达基座	Y motor base	
55	00806060	1	内紧定螺钉M6X6	Internal set screw M6X6	C012060636
56	16000250	1	X驱动齿轮	X drive gear	
57	10356110	1	Y电机安装板	Y motor mounting board	
58	01208300	2	内六角螺栓M8X30	Hexagon socket bolt M8X30	CS58636001
59	00506070	4	平垫圈L6	Flat washer L6	C025060336
60	00606000	4	弹簧垫圈2-6	Spring washer 2-6	C028060246

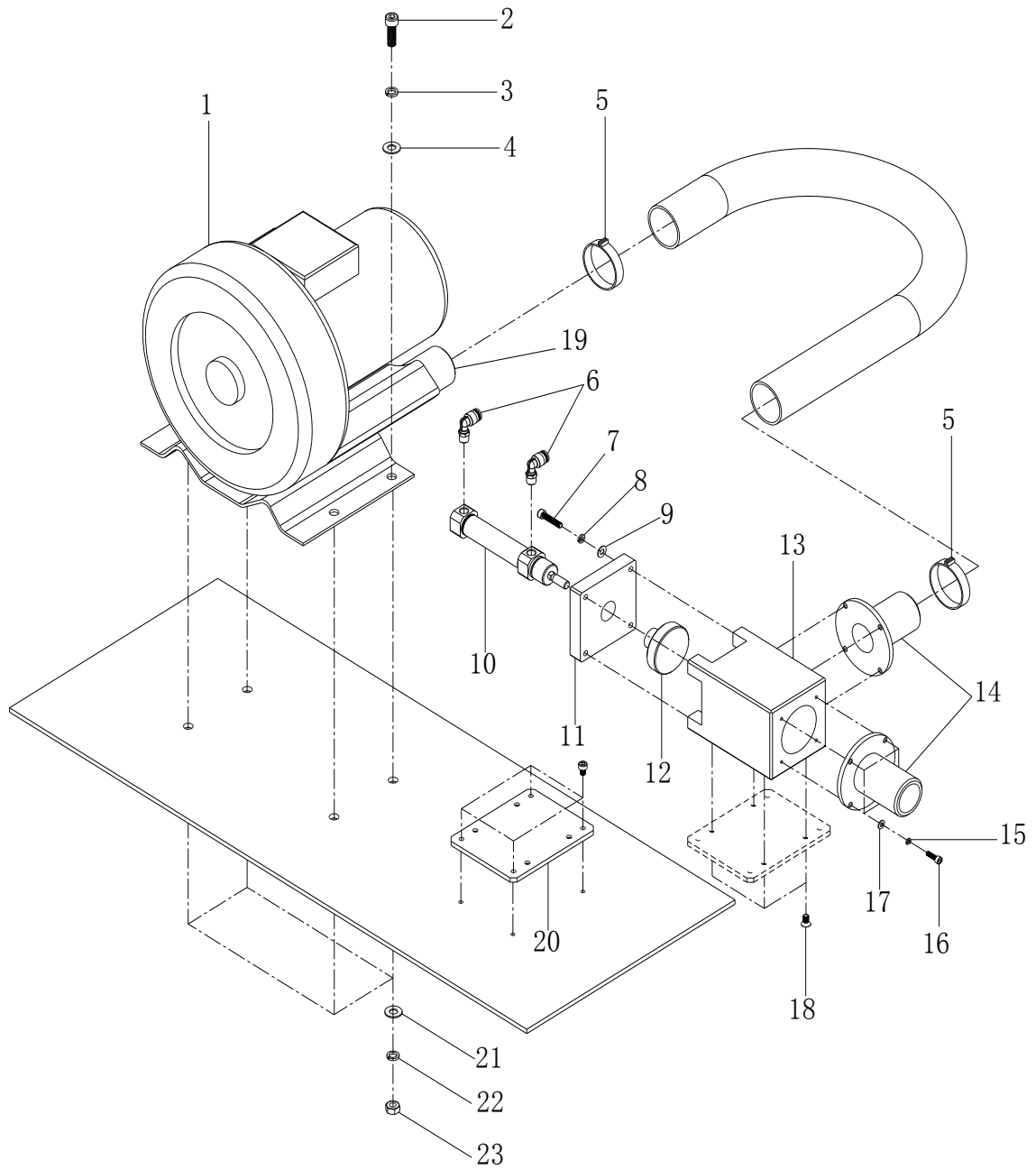
# 16. Y轴送布机构/Y axis feeding mechanism



## 16. Y轴送布机构/Y axis feeding mechanism

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	00608001	2	弹簧垫圈8	Spring washer 8	CSP1051756
62	00508000	2	垫片	gasket	CSA4545001
63	10389450	1	安装板	Mounting plate	

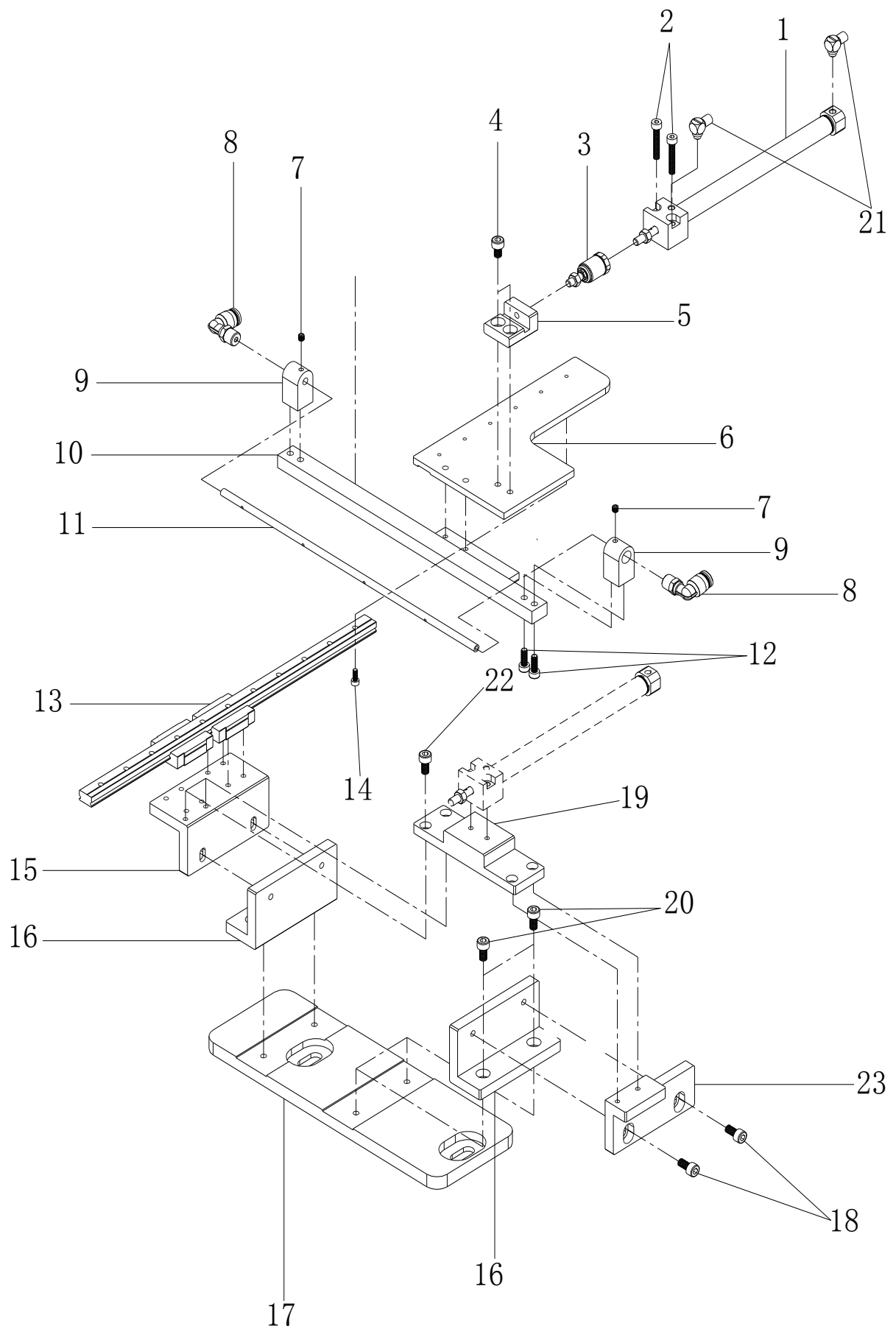
17. 吸风装置/Suction device



## 17. 吸风装置/Suction device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10402950	1	全自动贴袋机吸风机	Fully automatic bag sticking machine suction fan	
2	01008250	4	内六角沉头螺钉M8X25	Socket hexagon countersunk head screw M8X25	
3	00608001	4	弹簧垫圈8	Spring washer 8	CSP1051756
4	00508000	4	垫片	gasket	CSA4545001
5	50101990	3	喉箍(Φ38-Φ57)	Throat hoop (Φ 38 - Φ 57)	
6	10361080	2	气管弯头6	Pipe bend 6	
7	01205250	4	内六角螺栓M5X25	Hexagon socket bolt M5X25	C018502536
8	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
9	00505010	4	平垫圈M5(大)	Flat washer M5(large)	C025050236
10	10108850	1	夹料伸缩气缸MI-20X50S-U	Pinch telescopic cylinder mi-20x50s -U	
11	02200510	1	节气气缸安装板	Throttle cylinder mounting plate	
12	02200500	1	缸体滑块	Cylinder block	
13	02200520	1	气缸转换缸体	Cylinder changes cylinder block	
14	02200490	2	吸风连接管	Suction connection	
15	00604001	4	弹簧垫圈M4	Spring washer M4	
16	01204140	4	内六角螺栓M4X14	Socket hexagon bolt M4X14	C018401436
17	00504010	4	平垫圈M4	Flat washer M4	C025040236
18	01005100	4	内六角沉头螺钉M5X10	Hexagon socket countersunk head screw M5	CSP3021313
19	10389670	1	隔热件	Insulation parts	
20	02200550	1	气缸安装块	Cylinder mounting block	
21	00608001	4	弹簧垫圈8	Spring washer 8	CSP1051756
22	00508000	4	垫片	gasket	CSA4545001
23	00408060	4	六角螺母 M8(厚6.5mm)	Hexagon nut M8(6.5mm thick)	C021080106

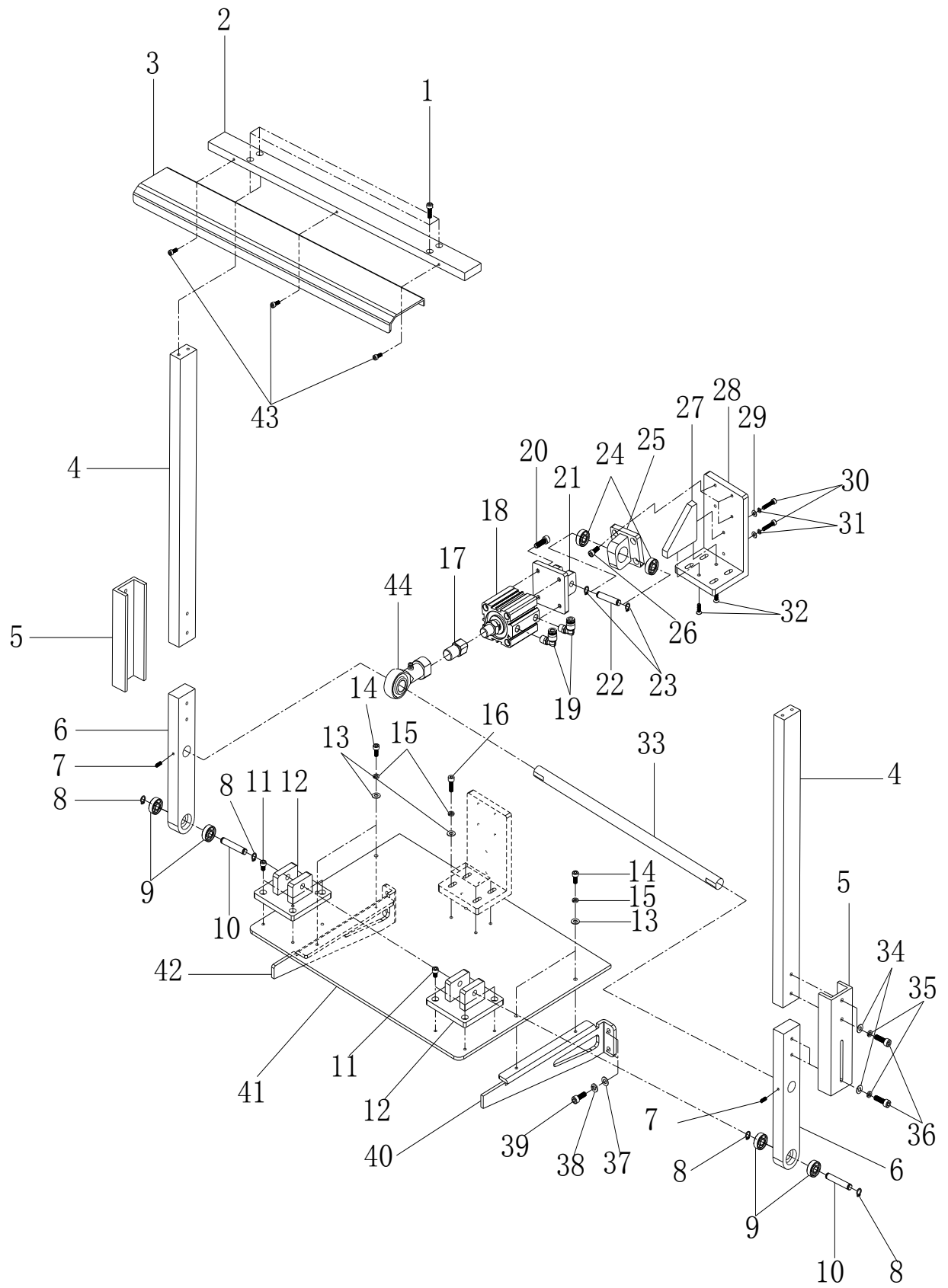
18. 推料装置/ Pushing device



## 18. 推料装置/Pushing device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10418640	1	推料气缸	Pushing cylinder	
2	01204250	2	内六角螺栓M4X25	Socket hexagon bolt M4X25	C018402536
3	10110980	1	浮动接头 (F-M5X80F)	Floating sub (f-m5x80f)	
4	01205086	2	内六角螺栓M5X8	Hexagon socket bolt M5X8	C018500836
5	10397870	1	推料气缸固定块	Push cylinder fixing block	
6	10397920	1	导轨安装板	Guide mounting plate	
7	00804061	1	内紧定螺钉M4X6	Internal set screw M4X6	
8	10361080	2	气管弯头6	Pipe bend 6	
9	02202280	2	吹气管接头	Blow pipe connector	
10	10397800	1	吹气管安装板	Blowpipe mounting plate	
11	10397820	1	吹气管	Blow pipe	
12	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
13	10398010	2	推料滑轨	Pushing the slide rail	
14	01203080	8	内六角螺栓M3X8	Socket hexagon bolt M3X8	C018300836
15	10398140	1	吹气安装板B	Blowdown mounting board B	
16	10398160	2	吹气安装板C	Blowdown mounting panel C	
17	10398240	1	吹气安装底座	Blow mounting base	
18	01205100	4	内六角螺栓 M5X10	Hexagon socket bolt M5X10	C018501036
19	10397960	1	推料气缸安装块	Push cylinder mounting block	
20	01205100	4	内六角螺栓 M5X10	Hexagon socket bolt M5X10	C018501036
21	15202970	2	气管调节接头	Air pipe regulating joint	CSP1314504
22	01204100	4	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
23	10398100	1	吹气安装板A	Blowing mounting plate A	

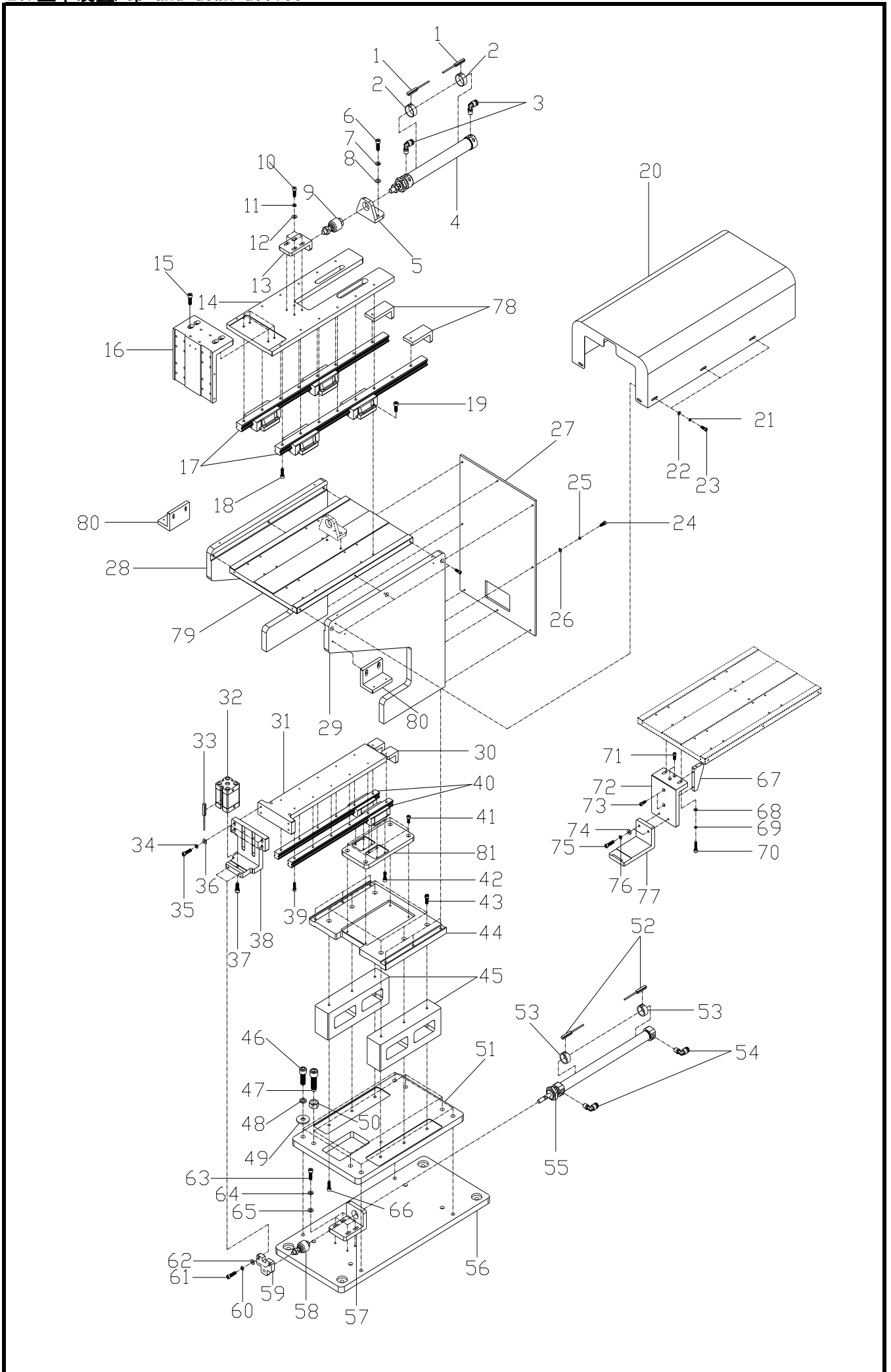
19. 收料装置/Receiving device



## 19. 收料装置/Receiving device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	01205160	4	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
2	10356850	1	收料杆-1	Receiving pole 1	
3	10356840	1	收料架加长板	Receiving rack extension plate	
4	10356860	2	收料杆-2	Receiving stem - 2	
5	10356870	2	收料杆连接件	Receiving rod connector	
6	10397570	2	收料连接杆1	Receiving connection rod 1	
7	00804100	2	内紧定螺钉M4X10	Internal set screw M4X10	
8	00202080	4	轴用挡圈C8	Shaft retainer C8	C048080142
9	00160801	4	R球轴承608ZZ	R ball bearing 608ZZ	C070608800
10	10356900	2	收料气缸轴销2	Receiving cylinder shaft pin 2	0
11	01205086	8	内六角螺栓M5X8	Hexagon socket bolt M5X8	C018500836
12	02202230	2	收料支撑杆底座	Receiving support rod base	
13	00505010	4	平垫圈M5(大)	Flat washer M5(large)	C025050236
14	01205120	4	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
15	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
16	01205180	4	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
17	10397620	1	气缸连接件	Cylinder connector	
18	02203350	1	上下小气缸	Upper and lower cylinder	
19	10467800	2	气管6接头调节阀(M10)	6 joint regulating valve of air pipe (M10)	
20	01206200	4	内六角螺钉M6X20	Hexagon socket bolt M6X20	C018062036
21	02202200	1	收料气缸连接件2	Receiving cylinder connector 2	
22	10356890	1	收料气缸轴销1	Receiving cylinder shaft pin 1	
23	00202080	2	轴用挡圈C8	Shaft retainer C8	C048080142
24	00160801	2	R球轴承608ZZ	R ball bearing 608ZZ	C070608800
25	02202190	1	收料气缸连接件1	Receiving cylinder connector 1	
26	01205120	4	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
27	10413190	1	收料加强筋	Receiving stiffener	
28	02202180	1	收料气缸固定板	Receiving cylinder fixing plate	
29	00504010	2	平垫圈M4	Flat washer M4	C025040236
30	01204200	2	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
31	00604001	2	弹簧垫圈M4	Spring washer M4	
32	01104140	2	一字沉头螺钉M4X14	One - word countersunk head screw M4X14	CSG0303017
33	10397610	1	拉料轴	Puller shaft	
34	00505010	8	平垫圈M5(大)	Flat washer M5(large)	C025050236
35	00605000	8	弹簧垫圈5	Spring washer 5	C028050246
36	01206200	8	内六角螺钉M6X20	Hexagon socket bolt M6X20	C018062036
37	00506070	4	平垫圈L6	Flat washer L6	C025060336
38	00606000	4	弹簧垫圈2-6	Spring washer 2-6	C028060246
39	01206160	4	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
40	10356940	1	收料支架-1	Receiving bracket -1	
41	10397770	1	收料安装板	Receiving mounting plate	
42	10356920	1	收料支架	Receiving stents	
43	01204100	3	内六角螺栓M4X10	Socket hexagon bolt M4X10	C018401036
44	10397540	1	鱼眼接头M16	Fish-eye connector M16	

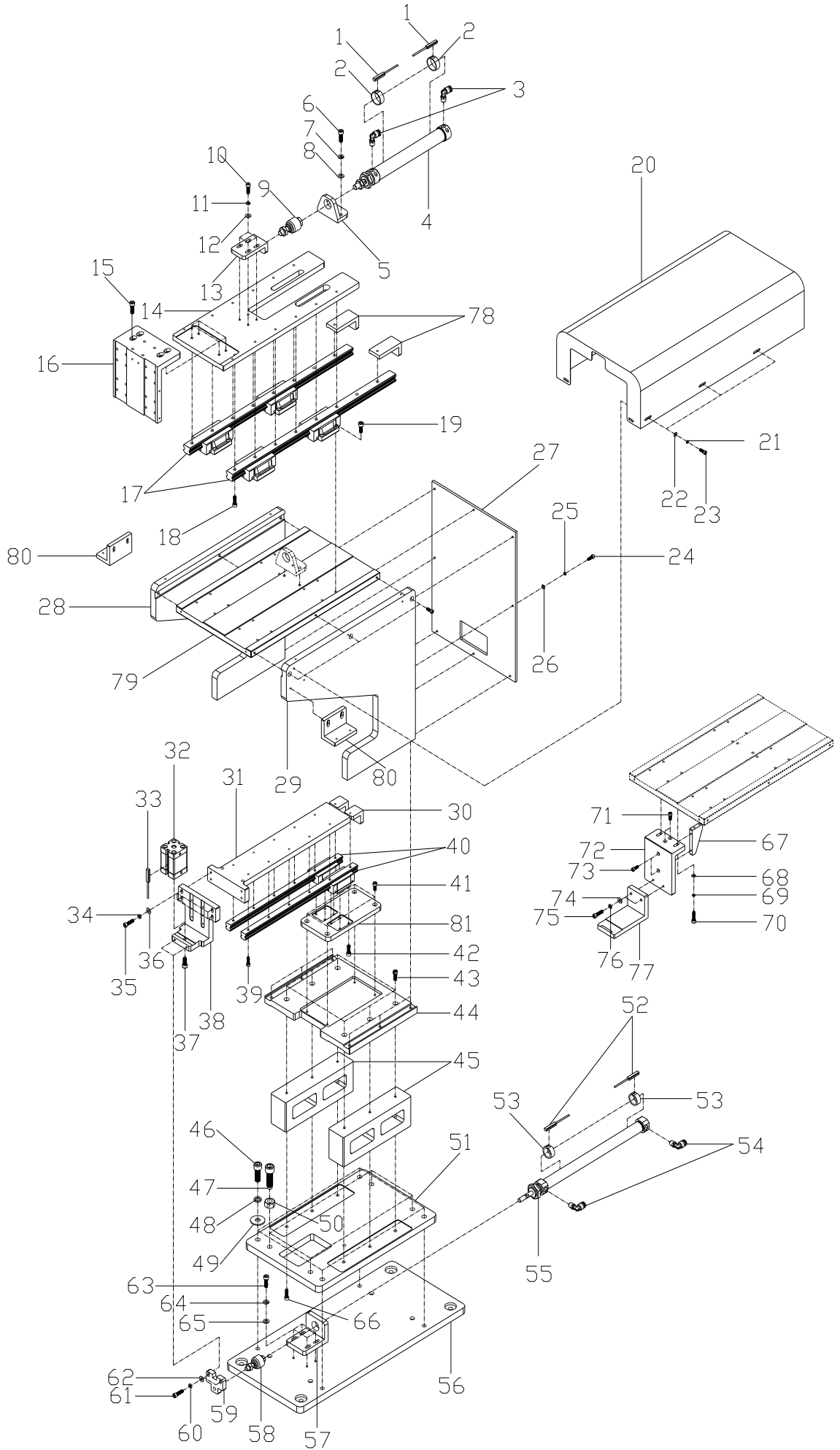
20. 上下装置/Up and down device



## 20. 上下装置/Up and down device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	02200980	2	传感器	The sensor	
2	10421190	2	气缸安装软片 (缸径25)	Cylinder mounting film	
3	10467800	2	气管6接头调节阀 (M10)	6 joint regulating valve of air pipe	
4	10397430	1	前后伸缩气缸 (缓冲)	Telescopic cylinder before and after	
5	10388970	1	气缸安装板E	Cylinder mounting plate E	
6	01206200	2	内六角螺钉栓M6X20	Hexagon socket bolt M6X20	C018062036
7	00606000	2	弹簧垫圈2-6	Spring washer 2-6	C028060246
8	00506070	2	平垫圈L6	Flat washer L6	C025060336
9	10388130	1	M10浮动接头	M10 floating sub	
10	01205180	4	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
11	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
12	00505010	4	平垫圈M5 (大)	Flat washer M5 (large)	C025050236
13	10388950	1	气缸连接件A	Cylinder connector A	
14	10388920	1	导轨安装板	Guide mounting plate	
15	01206160	3	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
16	10388620	1	上下安装板A	Upper and lower mounting plate A	
17	10388250	2	HGW导轨	HGW guide	
18	01205180	14	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
19	01205160	16	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
20	10387690	1	罩壳A	Cover A	
21	00604001	8	弹簧垫圈M4	Spring washer M4	
22	00504010	8	平垫圈M4	Flat washer M4	C025040236
23	01204120	8	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
24	01204120	8	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
25	00604001	8	弹簧垫圈M4	Spring washer M4	
26	00504010	8	平垫圈M4	Flat washer M4	C025040236
27	10388910	1	盖板	Cover plate	
28	10388850	1	侧板A	Side panel a.	
29	10388860	1	侧板B	Side panel B	
30	10403740	2	收缩板限位块	Contraction plate limit block	
31	10403750	1	收缩板A	A contract board	
32	10388050	1	上下小气缸	Upper and lower cylinder	
33	02200980	1	传感器	The sensor	
34	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
35	01205200	4	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
36	00505010	4	平垫圈M5 (大)	Flat washer M5 (large)	C025050236
37	01206160	1	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
38	10403780	1	伸缩板B	Adjustable plate B	
39	01204165	12	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
40	10419750	2	伸缩板导轨	Telescopic guide	
41	01205120	4	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
42	01204085	8	内六角螺栓M4X8	Socket hexagon bolt M4X8	C018400836
43	01206160	6	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
44	10388830	1	安装底板	Install the base plate	
45	10388900	2	脚座	The foot bridge	
46	10419180	4	内六角螺栓M10X30	Hexagon socket bolt M10X30	
47	10419220	4	定位销钉	Positioning pin	
48	00610000	4	弹簧垫圈M10	Spring washer M10	
49	00510300	4	平垫圈 (10.5X30X2.5)	Plain washer (10.5 x 30x2.5)	C158722001
50	00412101	4	螺母M12	Nut M12	CS06120001
51	10388810	1	安装底板C	Install base plate C	
52	02200980	2	传感器	The sensor	
53	10416800	2	气缸固定环 BM5-20	Cylinder fixing ring BM5-20	
54	10467800	2	气管6接头调节阀 (M10)	6 joint regulating valve of air pipe (M10)	
55	10387880	1	伸缩板气缸	Telescopic plate cylinder	
56	10388780	1	安装底板B	Install base plate B	
57	10403810	1	收缩气缸连接板	Shrink cylinder connection plate	
58	50402380	1	浮动接头	Floating joint	
59	10403800	1	伸缩气缸连接拉头	The telescopic cylinder is connected with the puller	
60	00605000	2	弹簧垫圈5	Spring washer 5	C028050246

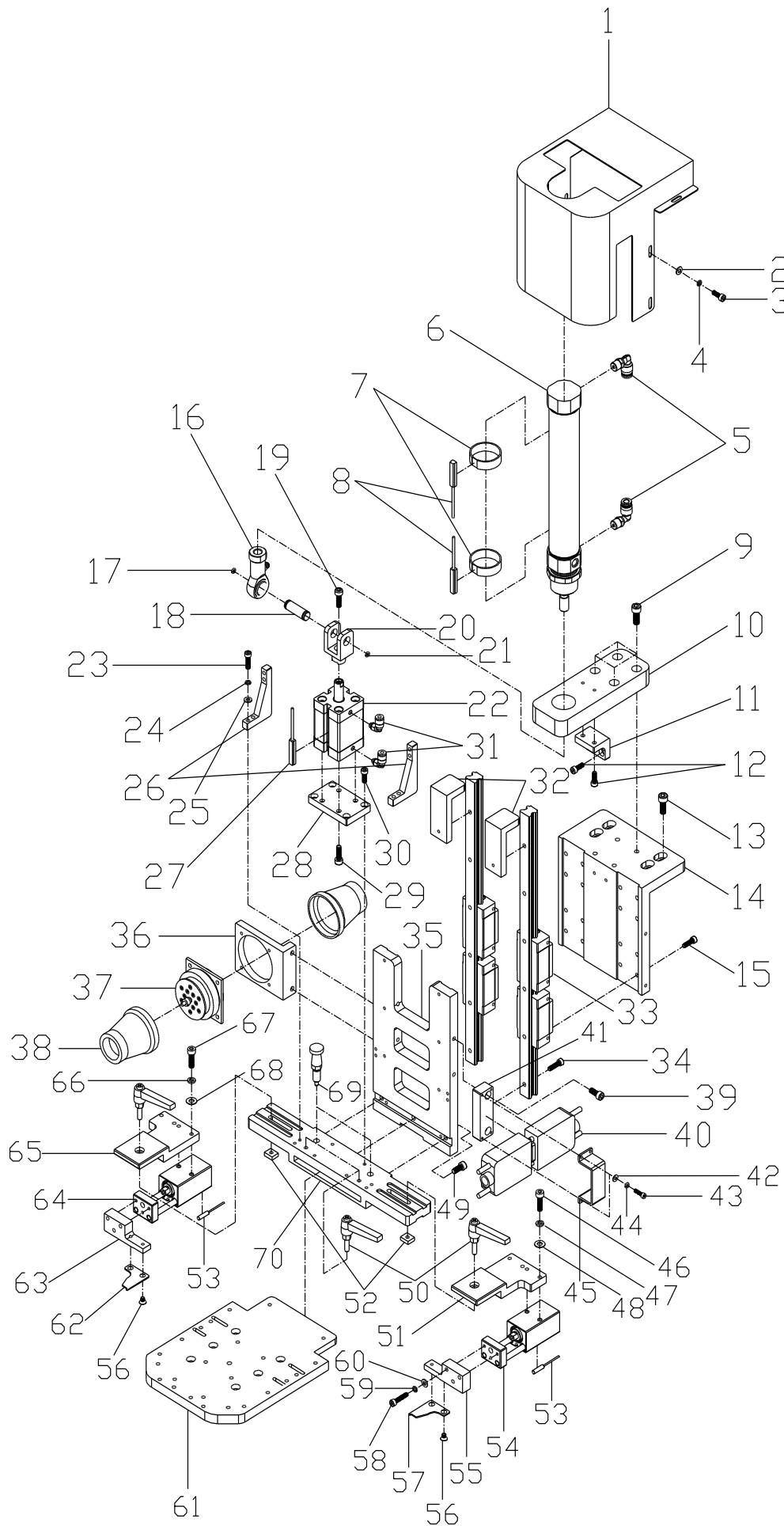
20. 上下装置/Up and down device



## 20. 上下装置/Up and down device

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	01205200	2	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
62	00505010	2	平垫圈M5(大)	Flat washer M5(large)	C025050236
63	01205180	4	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
64	00605000	4	弹簧垫圈5	Spring washer 5	C028050246
65	00505010	4	平垫圈M5(大)	Flat washer M5(large)	C025050236
66	01206160	6	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
67	10403910	1	上下限位加强筋	Upper and lower limit stiffener	
68	00505010	2	平垫圈M5(大)	Flat washer M5(large)	C025050236
69	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
70	01205200	2	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
71	01204120	2	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
72	10403900	1	上下限位块B	Upper and lower limit block B	
73	01204120	2	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
74	00505010	2	平垫圈M5(大)	Flat washer M5(large)	C025050236
75	01205200	2	内六角螺栓M5X20	Hexagon socket bolt M5X20	CSP1051760
76	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
77	10403890	1	上下限位板A	Upper and lower limit plate A	
78	10389000	2	限位块B	Limit block B	
79	10388880	1	连接板C	Connection plate C	
80	10388980	2	罩壳连接板A	Housing connection plate A	
81	10403820	1	伸缩安装板C	Telescopic mounting panel C	

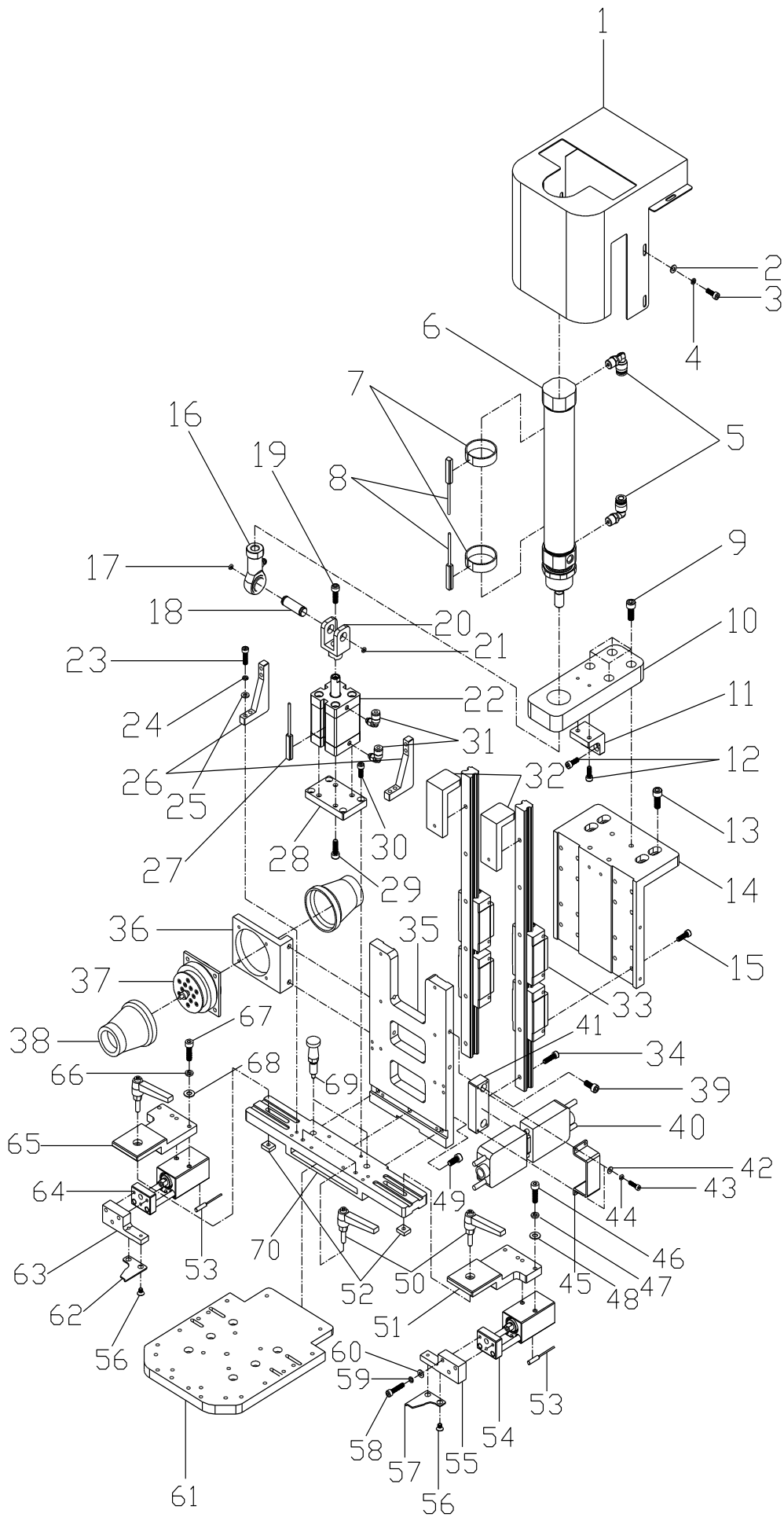
21. 折袋装置 (上) / Bag folding device (top)



## 21. 折袋装置(上)/Bag folding device (top)

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10387780	1	罩壳B	The trim B	
2	00504010	6	平垫圈M4	Flat washer M4	C025040236
3	00604001	6	弹簧垫圈M4	Spring washer M4	
4	01204120	6	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
5	10361080	2	气管弯头6	Pipe bend 6	
6	02203330	1	折袋上下气缸	Folding bag upper and lower cylinder	
7	10416620	2	感应器安装软片	Sensor installation film	
8	02200980	2	传感器	The sensor	
9	01206200	4	内六角螺钉栓M6X20	Hexagon socket bolt M6X20	C018062036
10	10388960	1	气缸安装板A	Cylinder mounting plate A	
11	10388930	1	加强块	Strengthen the block	
12	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
13	01206160	4	内六角螺栓M6X16	Hexagon socket bolt M6X16	C018061636
14	10388620	1	上下安装板A	Upper and lower mounting plate A	
15	01204140	16	内六角螺栓M4X14	Socket hexagon bolt M4X14	C018401436
16	10388150	1	M10鱼眼接头	M10 fish-eye joint	
17	00202100	1	轴用挡圈C10	Shaft retainer C10	C048100142
18	10388940	1	轴销	Shaft pin	
19	01205160	1	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
20	10389020	1	气缸接头	Cylinder joint	
21	00202100	1	轴用挡圈 C10	Shaft retainer C10	C048100142
22	10388050	1	上下小气气缸	Up-and-down cylinder	
23	01204165	8	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
24	00604001	8	弹簧垫圈M4	Spring washer M4	
25	00504010	8	平垫圈M4	Flat washer M4	C025040236
26	10389070	2	加强筋	To strengthen	
27	02200980	1	传感器	The sensor	
28	10389030	1	气缸安装板B	Cylinder mounting plate B	
29	01205160	4	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
30	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
31	13201350	8	接头	joint	CS53488000
32	10388990	2	限位块	Limit block	
33	10388190	2	前后导轨	Front and rear guide rail	
34	01204165	8	内六角螺栓M4X16	Socket head bolt M4X16	C018401636
35	10388730	1	安装板B	Mounting plate B	
36	10389040	1	气管安装座	Air pipe mounting seat	
37	10419900	1	多管对接式接头(盘型)	Multi-pipe butt joint (disc)	
38	10419940	2	橡胶套圈	Rubber ring	
39	01205120	4	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
40	50100440	1	15孔信号对接插头(HD-LINK DB15)	15-hole signal docking plug (hd-link DB15)	
41	10419960	1	对插接头安装座	Install seat on plug joint	
42	00503010	4	平垫圈M3	Flat washer M3	C025030236
43	01203120	4	内六角螺栓M3X12	Socket hexagon bolt M3X12	C018301236
44	00603020	4	弹簧垫圈2-3	Spring washer 2-3	C028030246
45	10419970	1	对插接头安装片	Insert connector mounting piece	
46	01205180	4	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
47	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
48	00505010	4	平垫圈M5(大)	Flat washer M5(large)	C025050236
49	01205120	3	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
50	50103160	4	可调位紧定手柄M5(长)	Adjustable tightening handle M5 (long)	
51	10389160	1	折角安装板B	Corner mounting board B	
52	10389170	2	板螺母A	The plate nut A	
53	15506600	2	气缸感应器(三芯线)	Cylinder inductor (three-core wire)	
54	10404640	1	折角特质气缸	Angular feature cylinder	
55	10389210	1	折角连接件	Corner connector	
56	01004060	4	内六角沉头螺钉M4X6	Socket hexagon countersunk head screw m	GSP3021312
57	10389550	1	插角B	Thrust Angle B	
58	01204200	6	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
59	00604001	6	弹簧垫圈M4	Spring washer M4	
60	00504010	6	平垫圈M4	Flat washer M4	C025040236

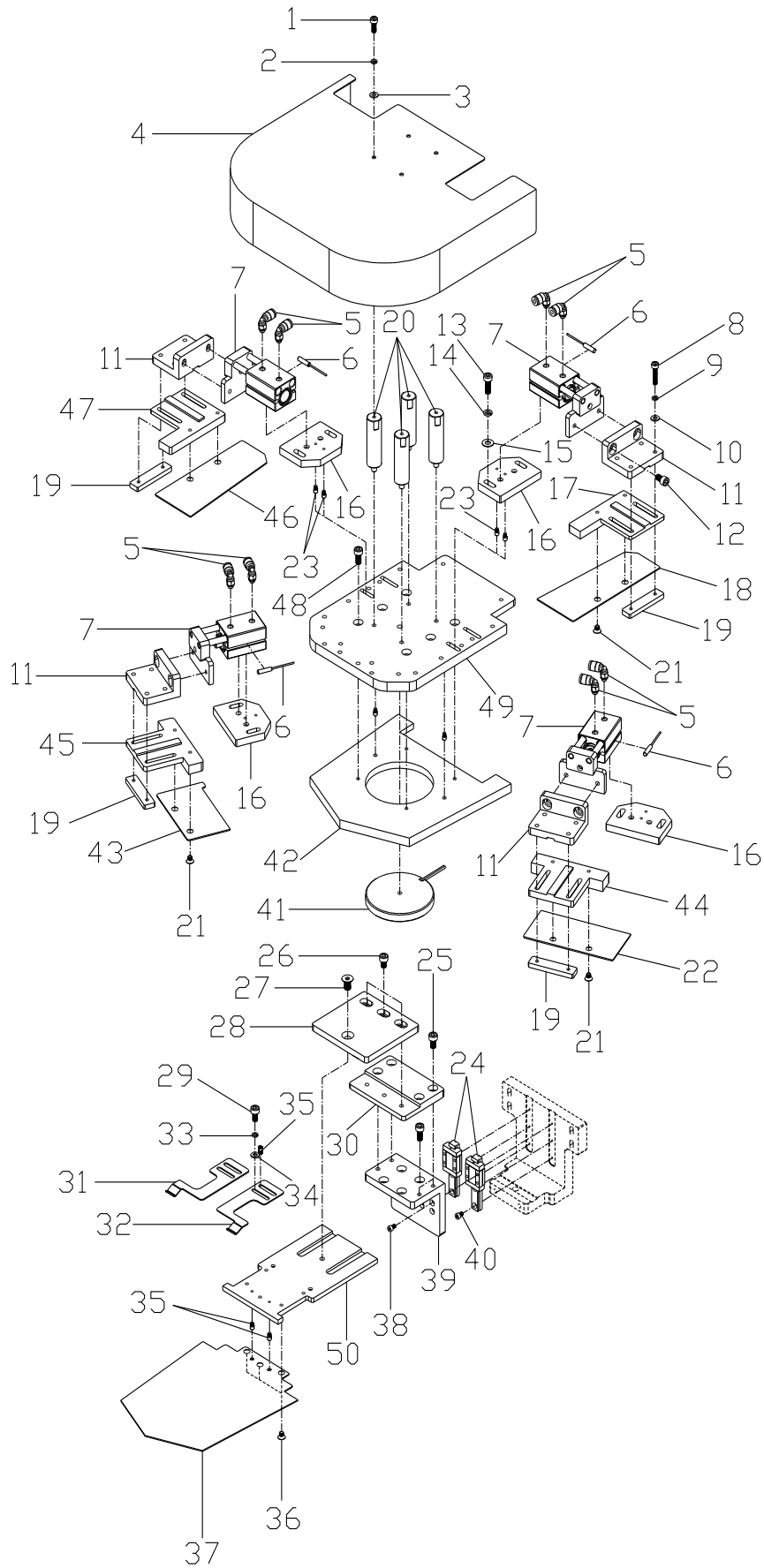
21. 折袋装置 (上) / Bag folding device (top)



## 21. 折袋装置 (上) / Bag folding device (top)

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
61	10389300	1	折袋固定板	Folding bag retaining plate	
62	10389540	1	插脚A	Pin A	
63	10389210	1	折角连接件	Corner connector	
64	10404640	1	折角特质气缸	Angular feature cylinder	
65	10389140	1	折角安装板A	Corner mounting plate A	
66	00605000	2	弹簧垫圈5	Spring washer 5	C028050246
67	01205180	2	内六角螺栓M5X18	Hexagon socket bolt M5X18	CSL6051802
68	00505010	2	平垫圈M5(大)	Flat washer M5(large)	C025050236
69	10419890	2	弹簧卡销	Spring card pin	
70	10388770	1	安装板C	Mounting plate C	

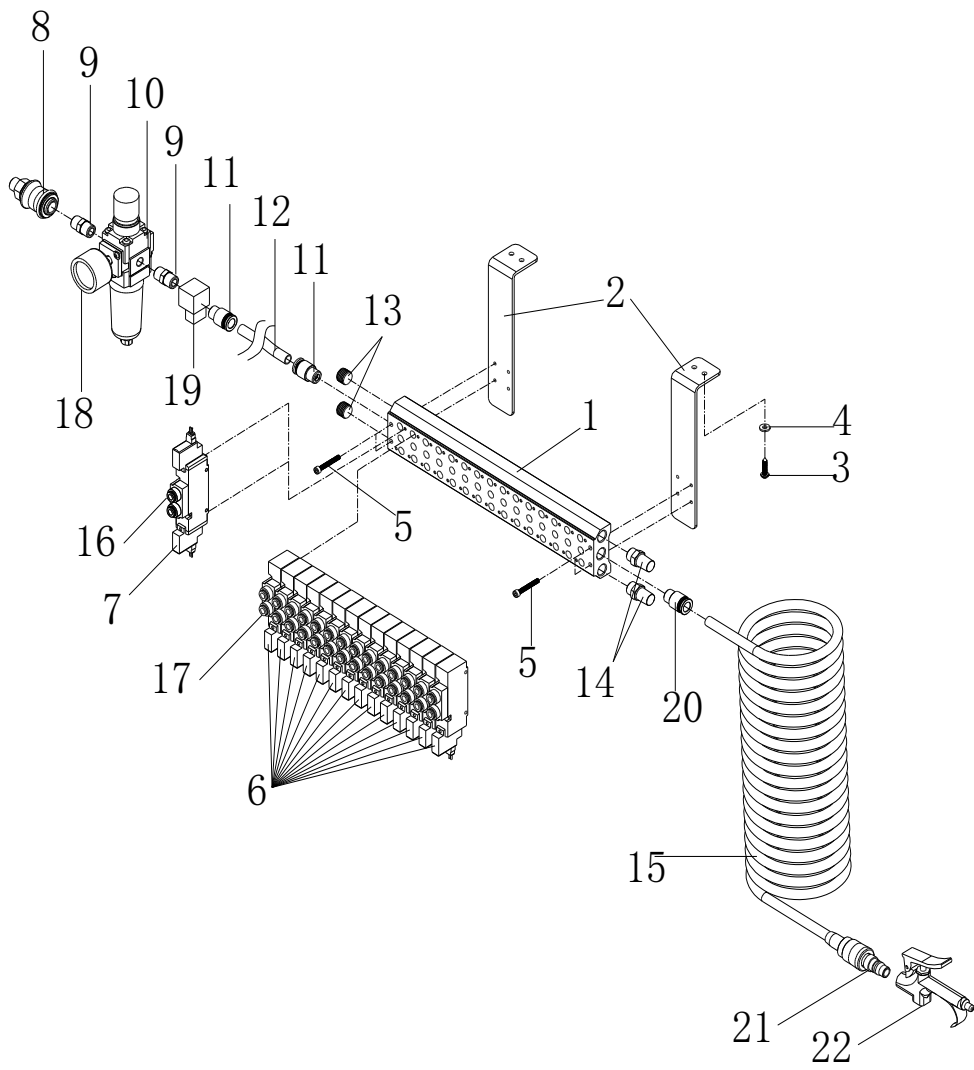
22. 折袋装置 (下) / Bag folding device (bottom)



22. 折袋装置 (下) / Bag folding device (bottom)

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	01204120	4	内六角螺栓M4X12	Socket hexagon bolt M4X12	C018401236
2	00604001	4	弹簧垫圈M4	Spring washer M4	
3	00504010	4	平垫圈M4	Flat washer M4	C025040236
4	10395090	1	折袋罩壳	Fold the bag cover	
5	13201350	10	接头	joint	CS53488000
6	15506600	4	气缸感应器 (三芯线)	Cylinder inductor (three-core wire)	
7	10404580	5	折袋气缸 (特质)	Folding bag cylinder (special)	
8	01204200	8	内六角螺栓M4X20	Socket hexagon bolt M4X20	C018402036
9	00604001	8	弹簧垫圈M4	Spring washer M4	
10	00504010	8	平垫圈M4	Flat washer M4	C025040236
11	10400150	5	气缸连接件B	Cylinder connector B	
12	01205086	8	内六角螺栓M5X8	Hexagon socket bolt M5X8	C018500836
13	01205160	8	内六角螺栓M5X16	Hexagon socket bolt M5X16	C018501636
14	00605000	8	弹簧垫圈5	Spring washer 5	C028050246
15	00505010	8	平垫圈M5(大)	Flat washer M5(large)	C025050236
16	10389320	4	折袋安装板	Folding bag mounting plate	
17	10410240	1	可调安装板A-A	Adjustable mounting plate a-a	
18	10423580	1	插板A	Board A	
19	10389360	5	板螺母B	The plate nut B	
20	10395120	4	罩壳垫柱	Cover cushion column	
21	01004060	8	内六角沉头螺钉M4X6	Socket hexagon countersunk head screw m	CSP3021312
22	10423620	1	插板D	Flashboard D	
23	15204130	4	定位轴位螺钉	Position shaft screw	CSA4709001
24	10116120	2	线轨	Line rail	
25	01205100	4	内六角螺栓 M5X10	Hexagon socket bolt M5X10	C018501036
26	01205086	3	内六角螺栓M5X8	Hexagon socket bolt M5X8	C018500836
27	01006120	1	内六角沉头螺钉M6X12	Hexagon socket countersunk head screw M6X12	
28	10388470	1	缩板连接件B	Shrink plate connector B	
29	01204085	2	内六角螺栓M4X8	Socket hexagon bolt M4X8	
30	10388450	1	缩板连接板A	Shrink plate connecting plate A	
31	10401210	1	可调挡板A (左)	Adjustable baffle A (left)	
32	10401220	1	可调挡板B (右)	Adjustable baffle B (right)	#N/A
33	00604001	2	弹簧垫圈M4	Spring washer M4	
34	00504010	2	平垫圈M4	Flat washer M4	
35	15204130	2	定位轴位螺钉	Position shaft screw	CSA4709001
36	01004060	1	内六角沉头螺钉M4X6	Socket hexagon countersunk head screw m	CSP3021312
37	10423630	1	拖布板	The mop plate	
38	01203050	8	内六角螺栓M3X5	Socket hexagon bolt M3X5	C018300536
39	10388440	1	滑块安装板B	Slider mounting plate B	
40	01203100	6	内六角螺栓M3X10	Socket hexagon bolt M3X10	CSP1051758
41	10360140	1	电磁铁	electromagnet	
42	10423670	1	透明板	Transparent board	
43	10423610	1	插板C	Flashboard C	
44	10389410	1	可调安装板C	Adjustable mounting panel C	
45	10389400	2	可调安装板B	Adjustable mounting board B	
46	10423600	1	插板B	Board B	
47	10389380	1	可调安装板A	Adjustable mounting plate A	
48	01205120	4	内六角螺栓M5X12	Socket hexagon bolt M5X12	CS55485001
49	10389300	1	折袋安装板	Folding bag mounting plate	
50	10401250	1	伸缩板	Expansion board	
51	10466020	1	六角气缸安装板	Hexagonal cylinder mounting plate	

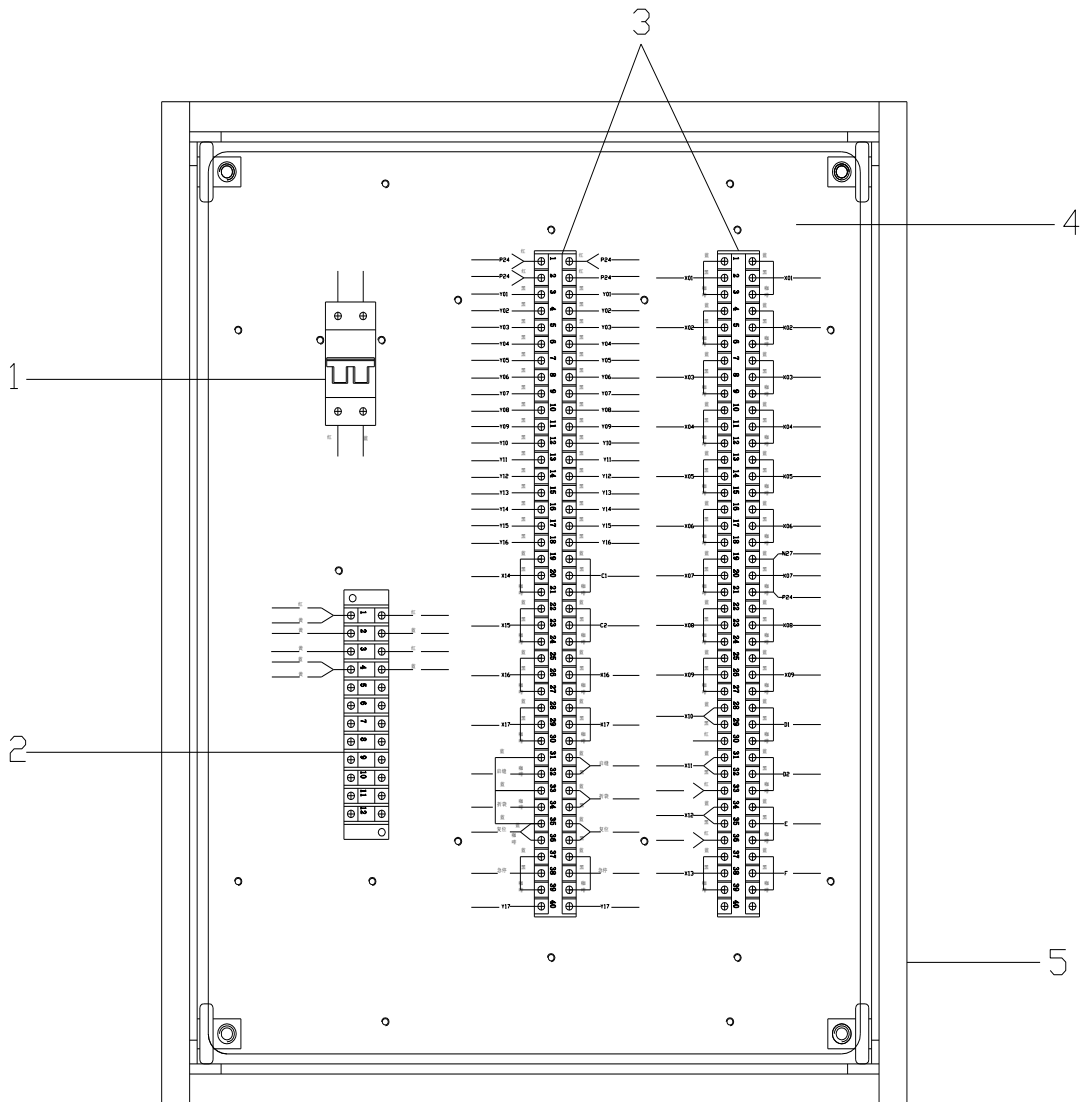
23. 电磁阀/Solenoid valve



## 23. 电磁阀/Solenoid valve

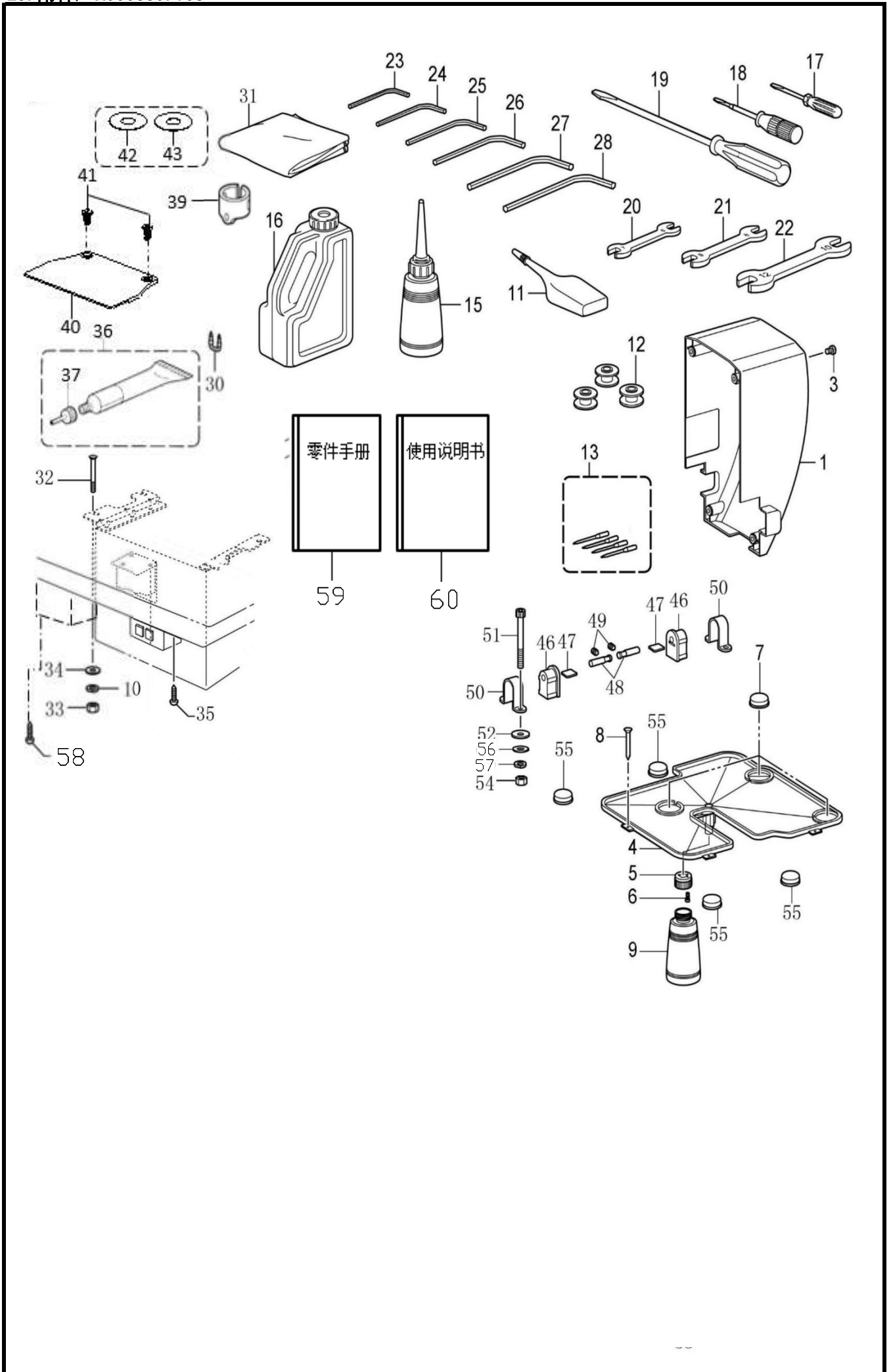
NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	50005360	1	电磁阀板 (15联)	Electromagnetic valve plate (15 sets)	
2	50005370	2	阀安装板	Valve mounting plate	
3	02000157	2	圆头木螺钉M4. 5X20	Round head wood screw m4. 5x20	C0B0452006
4	00504010	2	平垫圈M4	Flat washer M4	C025040236
5	01204300	2	内六角螺栓M4X30	Socket hexagon bolt M4X30	CSP1051759
6	15202810	12	电磁阀	Solenoid valve	CS39116100
7	10110100	3	电磁阀(两端出线)	Solenoid valve (outgoing at both ends)	
8	15502710	1	手滑阀	Hand slide valve	
9	15202920	2	管接头	Pipe joint	CS09228000
10	15202880	1	过滤器 AW20-02G (不含压力表)	Filter aw20-02g (excluding pressure gaug	CSA5282001
11	13205330	2	L型螺纹三通 10-4	L thread two through 10-4	CS35426100
12	13205360	1	空气管10X6. 5	Air pipe 10 x6. 5	
13	15202930	2	盖1/2	Cover 1/2	
14	15202870	3	消音器 AN103-1	Muffler AN103-1	CSA5283001
15	10466640	1	气枪连接气管 (8-M5)	Air gun connecting air pipe (8-m5)	
16	10126550	8	气管接头 $\Phi 6$	Tracheal joint $\Phi 6$	CSP1051620
17	15507760	22	手拉阀接头B	Hand pull valve connector B	
18	50003270	1	压力表GP46-10-01L5-X201	Pressure gauge GP46-10-01 15 - X201	CSL4900100
19	15508860	1	气缸阀VT307E-5G1-02	The cylinder valve VT307E - 5 g1-02	
20	10126560	1	气管接头 $\Phi 8$	Tracheal joint $\Phi 8$	
21	15504050	1	气枪 (特种机专用)	Air gun (for special machines)	
22	10105910	15	电磁阀线	Electromagnetic valve line	
23	15202890	1	单体支架(带螺母) AR22P-270S/2	Single bracket (with nut) ar22p-270/260s	
24	50101680	3	管接头 (亚德客 PSA6)	Pipe coupling (yadeke PSA6)	
25	10126570	16	废料吹气调压阀	Waste gas regulating valve	
26	10126640	6	气管接头 (三通)	Air pipe connector (tee)	
27	13205580	1	插销	bolt	
28	16004070	2	减径直通接头 $\Phi 6$	Minus one straight connector phi 6	
29	10360870	2	三通气管接头	Three pipe joint	
30	15508880	1	气源处理原件安装板	Original installation board for air source handling	
31	15105850	1	气枪挂钩	Air gun hook	
32	10126670	1	快速接头	Quick connector	
33	10103020	1	风扇挡板	Fan damper	

## 24. Electric control



## 24. Electric control







NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	10126510	1	电源开关 (控开6A 红)	Power switch (control 6A red)	
2	10126520	1	接线座	socket	
3	10365910	2	接线座	socket	
4	10423040	1	贴袋机电控安装板	Mechanical and electrical installation board for	
5	10126350	1	订襟机电控箱体	sticking bags Fixed loop electromechanical control box	
6	15800320	1	伺服驱动器 (X)	Servo drive (X)	
7	15800730	1	伺服驱动器 (Y)	Servo drive (Y)	
8	10002024	2	伺服电机控制线 白色	Servo motor control line white	
9	10002025	1	伺服电机电源线 (黑色)	Servo motor power cord (black)	
10	10002026	2	伺服电机控制线 蓝色	Servo motor control line blue	
11	10002117	1	400W伺服电机电源线	400W servo motor power cord	
12	10001701	1	主板P6端子	Main board P6 terminal	
13	10017012	1	主板P8端子	Main board P8 terminal	
14	10017045	2	主板P10. P19端子	Main board P10. P19 terminal	
15	10001707	1	主板P12端子	Main board P12 terminal	
16	10017135	1	主板P13端子	Main board P13 terminal	
17	10017242	1	主板P14端子	Main board P14 terminal	
18	10017243	1	主板P21端子	Main board P21 terminal	
19	10017108	1	主板P23端子	Main board P23 terminal	
20	10017100	1	主板P24端子	Main board P24 terminal	
21	10017097	1	主板P25端子	Main board P25 terminal	
22	10017096	1	主板P26端子	Main board P26 terminal	
23	10017244	1	主板P31端子	Main board P31 terminal	











## 25. 附件/ Accessories

NO	零部件号	数量	零部件名称	NAME OF PARTS	老助记码
1	15203290	1	马达盖	MOTOR COVER	CSA4842001
2	00406050	2	螺母M6	NUT M6	C021060106
3	00706100	4	螺钉M6X10	SCREW M6X10	C062061016
4	15203310	1	油盘	OIL PAN	CSA4484001
5	10103410	1	废油回收壶盖	DUST OILER	C154467001
6	01703120	2	螺钉M3X12	SCREW M3X12	C037301215
7	10103420	3	缓冲橡皮垫	RUBBER CUSHION	CSA3540001
8	15203330	7	钉	NAIL	C109714000
9	10103430	1	油壶	OILER	C114486002
10	00608001	4	弹簧垫圈8		CSP1051756
11	10103800	1	硅油	SILICON OIL	CS06706001
12	15202320	3	梭芯	BOBBIN	CS44633001
13	10100430	1	机针组件(4支装)	NEEDLE 4PIECE ASSY	CS37928019
14	00506080	1	平垫圈M6	WASHER PLAIN M6	C025060236
15	10103480	1	油壶组件	OILER ASSY	C114483002
16	10103490	1	油罐组件	OIL TANK ASSY	CS55663001
17	10103530	1	小起子1.9X52	SCREW-DRIVER 1.9X52	C142443001
18	10103540	1	起子3.4X70	SCREW-DRIVER 3.4X70	C118837001
19	10103550	1	起子5.5X190	SCREW-DRIVER 5.5X190	C101572101
20	10103560	1	开口扳手6X7	WRENCH 6X7	C107779001
21	10103570	1	双头扳手8X9	WRENCH 8X9	C100887001
22	10103580	1	扳手10X12	WRENCH 10X12	C107780001
23	10103590	1	内六角扳手1.5	HEXAGONAL WRENCH 1.5	CS07783001
24	10103600	1	内六角扳手2	HEXAGONAL WRENCH 2	C142002001
25	10103610	1	内六角扳手2.5	HEXAGONAL WRENCH 2.5	C154125001
26	10103620	1	内六角扳手3	HEXAGONAL WRENCH 3	C142721001
27	10103630	1	内六角扳手4	HEXAGONAL WRENCH 4	C118064001
28	10103640	1	内六角扳手5	HEXAGONAL WRENCH 5	C150335001
29	15203350	1	线架组件 2DTHF	COTTON STAND ASSY 2DTHF	CS40574209
30	10103670	7	U形卡钉10X20	STAPLE 10X20	C200190001
31	10103680	1	机头罩	HEAD COVER	C144226001
32	01808600	4	螺栓M8X60	BOLT M8X60	CS36007001
33	00408060	4	六角螺母 M8	NUT M8	C021080106
34	00508070	4	平垫圈 L8	WASHER PLAIN L8	C025080336
35	02000157	2	圆头木螺钉M4.5X20		C0B0452006
36	10103780	1	润滑脂壳	HINGE ASSY	CSA2693001
37	10103790	1	润滑脂注入口	EYE GUARD HINGE	CSA2695001
38	10103710	1	护眼板架A		CSA4104001
39	15202440	1	针杆线导向		C061300816
40	15203690	1	压板		CSP1316335
41	01904080	2	螺钉M4X8		CSA3538001
42	00506020	1	垫片0.2		CSA6397001
43	00506030	1	垫片0.3		CSA3334001
44	00606000	1	弹簧垫圈2-6		CSP1316306
45	01504105	2	螺钉(带垫圈)M4X10DA		CSA3025001
46	10103440	2	橡皮铰链	RUBBER CUSHION	CSA3395001
47	00506060	2	垫片	SPACER	CSA3392001
48	10103510	2	机头支承稍	PIN	CSA3384001
49	00806060	2	螺钉M6X6	SCREW M6X6	C012060636
50	10103520	2	头部连接座	HINGE HOLDER	CSA3385001
51	01206600	4	螺栓M6X60	SCREW M6X60	C018066036
52	00502010	4	垫圈 2.3X8.5X38	WASHER 2.3X8.5X38	C213650001
53	01206650	1	螺栓 M6X65	SCREW M6X65	C017066002
54	00406050	4	螺母M6	NUT M6	C021060106
55	10103420	4	缓冲橡皮垫	RUBBER CUSHION	CSA3540001
56	00506070	8	平垫圈L6		C025060336
57	00606000	6	弹簧垫圈2-6	WASHER SPRING 2-6	C028060246
58	01703120	2	螺钉M3X12	SCREW M3X12	C037301215
59	10430590	1	1310全自动贴袋机(快模)零件手册		
60	10430600	1	1310全自动贴袋机(快模)使用说明书		

26. 警告标签/ Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
 <p>CAUTION            1.POWER OFF            2.GREASE UP            机器使用三个月必须添加油脂,并定期清扫机器内部。            The machine must be greased after 3 months running, and machine inner be cleaned regularly.</p>	保养注意标签	55X85	10392820
 <p>注意            触摸运动部分,易造成受伤。所以在装上安全保护装置后,再进行缝纫操作。            在切断电源后,进行穿线,更换梭芯,机针和做清扫,调整工作。            CAUTION            Moving parts may cause injury. Operate with safety devices. Turn off main switch before threading,changing bobbin and needle, cleaning etc.</p>	操作注意标签	47X77	10392830
 <p>注意            触摸运动部分,易造成受伤。所以在装上安全保护装置后,再进行缝纫操作。            在切断电源后,进行穿线,更换梭芯,机针和做清扫,调整工作。            CAUTION            Moving parts may cause injury. Operate with safety devices. Turn off main switch before threading,changing bobbin and needle, cleaning etc.</p>	禁摸标志	43X31	10104500
	警告标记 Mark, injury	L=25 R=1.2	15200170
	接地标记 Label, grounding	Φ 12	10105240
	PE标记 Label, PE	7. 5X12.	10104470

27. 不同规格零部件一览表 / Different parts list

名称 Part name	规格 Spec.	厚布料 Heavy-weight materials	中厚布料 Medium-weight materials
(J-66) 针孔板 Needle hole plate 		★ (φ2.4) CSA3336-101	(φ2.2) CSA5221-001
(E-35) 梭芯套组件 Bobbin case assy 		CS59221-201 < LC > ★ ☆	
(E-39) 梭芯 Bobbin 		CS44633-001 < LAN >	
(E-42) 中旋梭组件 Shuttle hook assy, w/box 		★ ☆ CSA1890-201 < LG >	★ ☆ CSA2173-201 < LF >
(E-34) 外旋梭 Shuttle race base 		★ ☆ C152686-201 < B >	★ ☆ C152682-201 < A >
(G-20) 针杆线导向 Needle bar thread guide 		CSA3257-101 < A > ★	
(Z-13) 机针组件 (4支装) Needle assy			★ ☆
(B-32, Z-14) 机针 Needle 		★ ☆ DP×17 < #19 > C145646-019	★ ☆ DP×5 < #16 > C107415-016
(D-57) 压脚 Presser foot 		CSA4811-001 < H >	CS42843-001 < A >